



### List of Revised Courses

**Department : Industrial and Production Engineering**

**Programme Name : B.Tech.**

**Academic Year : 2020-21**

### List of Revised Courses

Sr. No.	Course Code	Name of the Course
01.	IP03TBS05	Numerical Methods
02.	IP03TPC01	Strength Of Material
03.	IP03TPC02	Theory Of Machines
04.	IP03TPC03	Manufacturing Processes– I
05.	IP03PPC01	Theory Of Machines Lab
06.	IP03PPC02	Material Testing Lab
07.	IP04TBS06	Statistical Methods
08.	IP03TPC04	Marketing Management
09.	IP04TPC05	Material Science
10.	IP04TPC06	Fluid Mechanics
11.	IP04TPC07	Manufacturing Processes–II
12.	IP04THS021	Business Communication And Presentation Skill
13.	IP04THS022	Occupational Health And Safety
14.	IP04PPC04	Fluid Mechanics Lab
15.	IP05TPC08	Design Of Machine Elements
16.	IP05TPC09	Metal Cutting
17.	IP05TPC10	Statistical Quality Control
18.	P05TPE11	Industrial Engineering
19.	IP05TPE12	Work Study And Ergonomics
20.	IP05TPE21	MEMS & Nanotechnology
21.	IP05TPE22	I. C. Engine
22.	IP05TPE23	Mechatronics
23.	IP05THS41	Financial Management
24.	IP05THS42	Managerial Economics
25.	IP05THS43	Financial Accounting And Costing
26.	IP05PPC05	Metal Cutting Lab
27.	IP05PSC01	Seminar
28.	IP06TPC11	Operation Research



29.	IP06TPC12	Metrology & Measurement
30.	IP06TPC13	Welding Engineering
31.	IP06TPE31	Material Management
32.	IP06TPE32	Plant Layout & Material Handling
33.	IP06TPE33	Maintenance & Reliability Engineering
34.	IP06TPE41	Automobile Engineering
35.	IP06TPE42	Power Plant Engineering
36.	IP06TPE43	Heat & Mass Transfer
37.	IP06TOE11	Enterprise Resource Planning
38.	IP06TOE12	Management Information System
39.	IP06TOE13	Six Sigma And DOE
40.	IP06PPC06	Metrology & Measurement Lab
41.	IP06PPC07	Welding Engineering Lab

Minutes of Meetings (MoM) of Board of Studies (BoS)



**Academic Year : 2020-21**

**School : School of Studies of Engineering and Technology**

**Department : Industrial and Production Engineering**

**Date and Time : August 14, 2020 - 12:00 PM**

**Venue : CAD Lab G10**

The scheduled meeting of member of Board of Studies (BoS) of Department of Industrial and Production Engineering, School of Studies of Engineering and Technology, Guru Ghasidas Vishwavidyalaya, Bilaspur was held to design and discuss the B. Tech. Third year (III and IV semesters) scheme and syllabi.

The following members were present in the meeting:

1. Prof. G.K. Agrawal (External Expert Member BoS, Professor, GEC Bilaspur)
2. Mr. Dalbir Singh Rekhi (Member BoS Industry Expert, J.S.P.L. Raigarh CG.)
3. Prof. Mukesh Kumar Singh (Member BoS, Professor, Dept. of Industrial and Production Engineering)
4. Mrs. Arpita Roy Choudhary (HOD, Assistant Prof., Dept. of Industrial and Production Engineering-cum Chairman, BOS)
5. Mr. C.P. Dewangan (Member BoS, Associate Professor, Dept. of Industrial and Production Engineering)
6. Mrs. Disha Dewangan (Member BoS, Assistant Professor, Dept. of Industrial and Production Engineering)
7. Prof. S.C. Srivastava (Invited Member, Professor, Dept. of Industrial and Production Engineering)
8. Mr. Nitin Kumar Sahu (Invited Member, Assistant Professor, Dept. of Industrial and Production Engineering)
9. Mr. Kailas Kumar Borkar (Invited Member, Assistant Professor, Dept. of Industrial and Production Engineering).

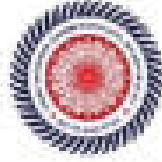
Prof. G.K. Agrawal (External Expert Member BoS, Professor, GEC Bilaspur) and Mr. Dalbir Singh Rekhi (Member BoS Industry Expert, J.S.P.L. Raigarh CG.) , has attended the online meeting and they have given their consent via mail.

Following points were discussed during the meeting

1. In the meeting, Choice Based Credit System(CBCS) scheme and syllabus of B.Tech III and IV semester (Industrial and Production Engineering) were discussed in details. All suggestion of the members are incorporated and modified and then recommended for approval.
2. The CBCS scheme and syllabus of B.Tech (Industrial and Production Engineering) III,IV semester have been accepted by the BOS (I.P.E.)

The committee discussed and approved the scheme and syllabi. The following courses were revised in the of B. Tech. second year (III and IV Semesters):

- ❖ Numerical Methods (IP03TBS05)

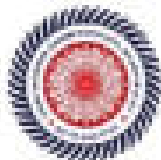


- ❖ *Strength Of Material (IP03TPC01)*
- ❖ *Theory Of Machines (IP03TPC02)*
- ❖ *Manufacturing Processes- I (IP03TPC03 )*
- ❖ *Theory Of Machines Lab (IP03PPC01)*
- ❖ *Material Testing Lab (IP03PPC02)*
- ❖ *Material Science (IP04TPC05)*
- ❖ *Fluid Mechanics (IP04TPC06)*
- ❖ *Manufacturing Processes-II (IP04TPC07)*
- ❖ *Business Communication And Presentation Skill (IP04THS021)*
- ❖ *Occupational Health And Safety (IP04THS022)*
- ❖ *Fluid Mechanics Lab(IP04PPC04)*

विभागाध्यक्ष/Head  
विभाग के अध्यक्ष/Head of  
Industrial & Production Engineering  
विभागाध्यक्ष/Head of  
Department of Industrial Engineering  
Guru Ghasidas Vishwavidyalaya, Bilaspur (C.G.)

*Signature & Seal of HoD*

Minutes of Meetings (MoM) of Board of Studies (BoS)



**Academic Year : 2020-21**

**School : School of Studies of Engineering and Technology**

**Department : Chemical Engineering**

**Date and Time : July 27, 2020 - 12:00 PM**

**Venue : CAD Lab G10**

The scheduled meeting of member of Board of Studies (BoS) of Department of Industrial and Production Engineering, School of Studies of Engineering and Technology, Guru Ghasidas Vishwavidyalaya, Bilaspur was held to design and discuss the B. Tech. Third year (V and VI semesters) scheme and syllabi.

The following members were present in the meeting:

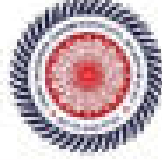
1. Prof. G.K. Agrawal (External Expert Member BoS, Professor, GEC Bilaspur)
2. Mr. Dalbir Singh Rekhi (Member BoS Industry Expert, J.S.P.L. Raigarh CG.)
3. Prof. Mukesh Kumar Singh (Member BoS, Professor, Dept. of Industrial and Production Engineering)
4. Mrs. Arpita Roy Choudhary (HOD, Assistant Prof., Dept. of Industrial and Production Engineering-cum Chairman, BOS)
5. Mr. C.P. Dewangan (Member BoS, Associate Professor, Dept. of Industrial and Production Engineering)
6. Mrs. Disha Dewangan (Member BoS, Assistant Professor, Dept. of Industrial and Production Engineering)
7. Prof. S.C. Srivastava (Invited Member, Professor, Dept. of Industrial and Production Engineering)
8. Mr. Nitin Kumar Sahu (Invited Member, Assistant Professor, Dept. of Industrial and Production Engineering)
9. Mr. Kailas Kumar Borkar (Invited Member, Assistant Professor, Dept. of Industrial and Production Engineering).
10. Mr. Leeladhar Rajput (Invited Member, Assistant Professor, Dept. of Industrial and Production Engineering).

One external member Mr. Dalbir Singh Rekhi (Member BoS Industry Expert, J.S.P.L. Raigarh CG.), was unable to attend online meeting but he has given his consent via mail.

Following points were discussed during the meeting

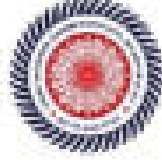
1. In the meeting, Choice Based Credit System (CBCS) scheme and syllabus of B.Tech V and VI semester (Industrial and Production Engineering) were discussed in details. All suggestion of the members are incorporated and modified and then recommended for approval.
2. The CBCS scheme and syllabus of B.Tech (Industrial and Production Engineering) V and VI semester have been accepted by the BOS (I.P.E.)

The committee discussed and approved the scheme and syllabi. The following courses were revised in the of B. Tech. third year (V and VI Semesters):



- ❖ *Employee Relation (IP05TPE13)*
- ❖ *Design Of Machine Elements(IP05TPC08)*
- ❖ *Metal Cutting(IP05TPC09)*
- ❖ *Statistical Quality Control(IP05TPC10)*
- ❖ *Industrial Engineering (P05TPE11)*
- ❖ *Work Study And Ergonomics(IP05TPE12)*
- ❖ *MEMS & Nanotechnology(IP05TPE21)*
- ❖ *I.C. Engine(IP05TPE22)*
- ❖ *Mechatronics(IP05TPE23)*
- ❖ *Financial Management (IP05THS41)*
- ❖ *Managerial Economics(IP05THS42)*
- ❖ *Financial Accounting And Costing(IP05THS43)*
- ❖ *Metal Cutting Lab(IP05PPC05)*
- ❖ *Seminar(IP05PSC01)*
- ❖ *Operation Research(IP06TPC11)*
- ❖ *Metrology & Measurement(IP06TPC12)*
- ❖ *Welding Engineering(IP06TPC13)*
- ❖ *Material Management (IP06TPE31)*
- ❖ *Plant Layout& Material Handling(IP06TPE32)*
- ❖ *Maintenance & Reliability Engineering(IP06TPE33)*
- ❖ *Automobile Engineering (IP06TPE41)*
- ❖ *Power Plant Engineering(IP06TPE42)*
- ❖ *Heat & Mass Transfer(IP06TPE43)*
- ❖ *Enterprise Resource Planning (IP06TOE11)*
- ❖ *Management Information System(IP06TOE12)*
- ❖ *Six Sigma And DOE(IP06TOE13)*
- ❖ *Metrology & Measurement Lab(IP06PPC06)*
- ❖ *Welding Engineering Lab(IP06PPC07)*

गुरु घासीदास विश्वविद्यालय  
(केंद्रीय विश्वविद्यालय अधिनियम 2009 अ. 25 अंतर्गत स्थापित केंद्रीय विश्वविद्यालय)  
कोनी, बिलासपुर - 495009 (छ.ग.)



Guru Ghasidas Vishwavidyalaya  
(Central University (Established by the Central Government Act 2009 No. 25 of 2009))  
Koni, Bilaspur – 495009 (C.G.)

A handwritten signature in black ink, appearing to be 'A. Kumar', is written over a faint circular stamp.

विभागाध्यक्ष/Head  
अधीनस्थ या प्रमुख अभियंता/Head  
Industrial & Production Engineering  
शास्त्र/Department /Engineering & Technology  
गुरु घासीदास विश्वविद्यालय, बिलासपुर (छ.ग.)  
Guru Ghasidas Vishwavidyalaya, Bilaspur (C.G.)

*Signature & Seal of HoD*



## Scheme and Syllabus

DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GGV, BILASPUR CG

**GURU GHASIDAS VISHWAVIDYALAYA (A CENTRAL UNIVERSITY), BILASPUR, CG**  
**SCHOOL OF STUDIES IN ENGINEERING AND TECHNOLOGY**

Department of Industrial & Production Engineering

CBCS-New, Study & Evaluation Scheme W.E.F. Session: 2020-21

**B.TECH SECOND YEAR, III SEMESTER**

SN	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
1	IP03TB503	Numerical Methods	3	-	-	30	70	100	3
2	IP03TE503	Engineering Thermodynamic	3	1	-	30	70	100	4
3	IP03TPC01	Strength of Material	3	1	-	30	70	100	4
4	IP03TPC02	Theory of Machines	3	1	-	30	70	100	4
5	IP03TPC03	Manufacturing Processes- I	3	-	-	30	70	100	3
Total			15	3	-	150	350	500	18
<b>PRACTICALS</b>									
1	IP03PPC01	Theory of Machines Lab	-	-	2	30	20	50	1
2	IP03PPC02	Material Testing Lab	-	-	2	30	20	50	1
3	IP03PB503	Programming in C & MATLAB	-	-	2	30	20	50	1
Total			-	-	6	90	60	150	3

Total Credits: 21

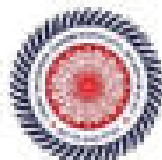
Total Contact Hour: 24

Total Marks: 650

INTERNAL ASSESSMENT:-two class tests of 15 marks each will be conducted.

L-LECTURE, T-TUTORIAL, P-PRACTICAL, ESE -END SEMESTER EXAMINATION





DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GGVT, BILASPUR CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-1	CT-2			
B.Tech III Sem.	IPUITS216	Numerical Methods	3	0	0	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To provide the information related to existence and uniqueness criteria applied to numerical methods.
2. To provide the knowledge of convergence criteria and awareness of reasons behind the failure of numerical methods.
3. To find numerical approximations to the roots of equation by Newton method, Bisection method, Secant method, etc.
4. To find numerical solution to a system of linear equations by Gaussian elimination and Gauss–Seidel iterative etc.
5. To find numerical solution for ordinary and partial differential equation.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to:

- CO1: Apply knowledge of numerical analysis for understanding, formulating and solving engineering problems.
- CO2: Acquire knowledge and hands-on competence in applying the concepts of Numerical Analysis and computer.
- CO3: Programming in the analysis of mechanical systems.
- CO4: Identify, analysis, and solve mechanical engineering problems useful to the society.
- CO5: Work effectively with engineering and science teams as well as with multidisciplinary analysis.

**COURSE CONTENT:**

**Module – I**

Introduction of errors and their analysis, types of errors, numerical problems on error analysis. Curve fitting: method of least squares, fittings of straight line and parabola and by method of moments, fitting of exponential curves, fitting of the curve.

**Module – II**

**Numerical solution of algebraic and transcendental equations:** Graphical method, bisection method, Secant method, Regula-falsi method, Newton Raphson method. Solution of a system of simultaneous linear algebraic equations direct method: Gauss elimination method, Gauss Jordan method, Iterative methods, Jacobi iterative method, Gauss Seidel iterative method.



Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-1	CT-2			
B.Tech III Sem.	IP011ES05	Engineering Thermodynamic	3	1	-	15	15	70	100	4

#### **COURSE OBJECTIVES:**

1. This course deals with the fundamentals of thermodynamics including thermodynamic systems, properties, and relationships among the thermo-physical properties, the laws of thermodynamics and applications of these basic laws in thermodynamic systems.
2. To enable the students to understand second law of thermodynamics and apply it to various systems, note the significance of the results and to know about entropy and second law aspects of daily life.
3. To enable the students about properties of pure substances and to analyse vapour power cycle.

#### **COURSE OUTCOMES:**

After completion of the course, the students will be able to:

CO1: Apply principles of engineering, basic science, and mathematics (including multi variant calculus and differential equations) and thermodynamics to model, analyse, design, and realize physical systems, components, or processes.

CO2: Identify, formulate, and solve engineering problems.

CO3: Apply modern engineering tools, techniques and resources to solve complex mechanical engineering activities with an understanding of the limitations.

CO4: comprehend the thermodynamics and their corresponding processes that influence the behaviour and response of structural components.

#### **COURSE CONTENT:**

##### **Module - I**

**Basic concepts:** Concept of continuum, macroscopic and microscopic approach.

**Thermodynamic systems:** Closed, open and isolated system, property, state, path and point function, process, quasi static process, work, modes of work transfer, Zeroth law of thermodynamics, concept of temperature and heat, concept of ideal and real.

**First law of thermodynamics:** Concepts of internal energy, specific heat capacities, enthalpy, energy balance for closed and open systems, energy balance for steady flow systems, steady and unsteady flow energy equation and its applications.



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**Module - II**

**Second law of thermodynamics:** Thermal energy reservoirs, second law, Carnot cycle, Carnot theorem, thermodynamic temperature scale, Carnot heat engine, refrigerator and heat pump, Clausius inequality, concept of entropy, principle of entropy, reversible and irreversible processes, entropy change during process, available and un-available energy, availability for closed and open system, Third law of thermodynamics.

**Module - III**

**Properties of pure substances:** Thermodynamic properties of pure substances in solid, liquid and vapour phases. Phase rule, P-V, P-T, T-V, T-S, H-S diagrams, PVT surfaces, thermodynamic properties of steam, calculations of work done and heat transfer in non-flow and flow processes.

**Module - IV**

**Vapour power cycles:** Carnot cycle, Rankine cycle, Reheat cycle, Regenerative cycle, Binary vapour cycle, thermal efficiency and work ratios, factors affecting efficiency and work output.

**Module - V**

**Heat Transfer:** Various modes of heat transfer, Fourier's, Newton's and Stefan Boltzmann's law, combined modes of heat transfer, thermal diffusivity, overall heat transfer coefficient. Basic concept of convection and its application. Thermal Radiation: black and non black bodies, Kirchhoff's law, intensity of radiation, radiation exchange between black surface, geometric configuration factors.

**TEXT & REFERENCE BOOKS:**

1. Engineering Thermodynamics - P.K. Nag, Tata McGraw Hill Education.
2. Thermodynamics - An Engineering Approach - Cengel, McGraw Hill Education.
3. Fundamentals of thermodynamics - Sonntag & G. I. V. Wylen, John Wiley and Sons.
4. Fundamentals of Engineering Thermodynamics - M. J. Moran, H. N. Shapiro, D. D. Boettner & M. Bailey, John Wiley & Sons.
5. Engineering thermodynamics - J. B. Jones & R. E. Dugan, Prentice Hall.
6. Outline of Thermodynamics for Engineers - M. C. Potter & C. W. Schauer's Sonarion, McGraw-Hill Education.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-1	CT-2			
B.Tech III Sem.	IP05TPC01	Strength of Material	3	1	-	15	15	70	100	4

**COURSE OBJECTIVES:**

1. Use different material properties and characteristics for various mechanical and structural applications.
2. Categorize the stress and strain on the basis of different conditions/type of loading/nature of loading.
3. Determine the various parameter such as stress, strain and deflection for various specimens.
4. Compare the result using theoretical, graphical and experimental approach.
5. Draw stress strain curve to show mechanical properties of material.
6. Propose technique/methods to solve problems that match the one's strength.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

CO1: Propose material properties for different mechanical and structural applications.

CO2: Formulate the fundamental concepts of stress/strain.

CO3: Suggest various techniques to solve structural/mechanical members subjected to combined loading.

CO4: Apply various failure criteria for general stress states at points.

CO4: Use method of solution that matches one's capability.

**COURSE CONTENT:**

**Module – I**

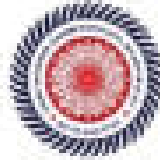
Simple stresses and strains: Concept of stress and strain, St. Venant's principle, stress and strain diagram, elasticity and plasticity, types of stresses and strain, Hooke's law, stress-strain diagram for mild steel, working stress, factor of safety, lateral strain, Poisson's ratio, volumetric strain, Elastic moduli and relationship between them: bars of varying section, composite bars, temperature stresses. Strain energy, resilience, gradual, sudden, impact and shock loadings, simple applications.

**Module –II**

Compound stresses and strains: Two dimensional system, stress at a point on a plane, principal stresses and principal planes, Mohr circle of stress, ellipse of stress and their applications. Two dimensional stress-strain system, principal strains and principal axis of strain, circle of strain and ellipse of strain, relationship between elastic constants.

**Module – III**

Bending moment and Shear force diagrams: Bending moment (BM) and shear force (SF) diagrams. BM and SF diagrams for cantilevers simply supported and fixed beams with or without overhangs.



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Calculation of maximum BM and SF and the point of contra flexure under concentrated loads, uniformly distributed loads over the whole span or part of span, combination of concentrated loads (two or three) and uniformly distributed loads, uniformly varying loads, application of moments.

**Shear stresses:** Derivation of formula, shear stress distribution across various beam sections like rectangular, circular, triangular, I, T angle sections.

**Module - IV**

**Flexural Stresses,** theory of simple bending, assumptions, derivation of bending equation:  $M/I = \sigma/y = E/R$ , Neutral axis, determination of bending stresses, section modulus of rectangular and circular sections (solid and hollow), I, T, angle and channel sections, design of simple beam sections.

**Slope and deflection:** Relationship between moment, slope and deflection, moment area method, Macaulay's method. Use of these methods to calculate slope and deflection for determinate beams.

**Module - V**

**Torsion:** Derivation of torsion equation and its assumptions. Applications of the equation of the hollow and solid circular shafts, torsional rigidity, combined torsion and bending of circular shafts, principal stress and maximum shear stresses under combined loading of bending and torsion. Analysis of close coiled helical springs.

**Thin Cylinders and Spheres:** Derivation of formulae and calculations of hoop stress, longitudinal stress in a cylinder and sphere subjected to internal pressure.

**TEXT & REFERENCE BOOKS:**

1. Elements of Strength of Materials - S. Timoshenko and D. H. Young, Affiliated East-West Press.
2. Solid Mechanics - S. M. A Kazmi, McGraw-Hill.
3. Mechanics of Materials - R.C. Hibbeler, Pearson.
4. An Introduction to the Mechanics of Solids - S. H. Crandall, N. C. Dahl and T. J. Lardner, Tata McGraw Hill Education Private Limited (2012).
5. Laboratory Manual of Testing Materials - William Kendrick Hall, Prentice Hall of India.
6. Mechanics of Materials - Ferdinand P. Beer, E. Russell Johnston Jr., John T. D E Wolf, McGraw Hill.
7. Strength of Materials- R. Subramanian, Oxford University Press.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-1	CT-2			
B.Tech III Sem.	IP00TPC02	Theory of Machines	3	1	-	15	15	70	100	4

**COURSE OBJECTIVES:**

- To impart knowledge of various types of links, mechanisms and machines and kinematics inversions.
- To familiarize the kinematics of mechanisms by drawing the velocity and the accelerations diagrams.
- To solve practical problems related to design of linkage mechanisms and cam and follower systems to generate specified output motions.
- To explain the importance of kinematics of gear and gear trains.
- To acquire knowledge about the fundamental principles of flywheel.
- To explain the types of mechanical governors and to analyze its performance parameters.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

CO1: Solve static and dynamic analysis of mechanisms and synthesize four bar mechanism.

CO2: Analyse the position, velocity and acceleration of mechanisms.

CO3: Construct cam profiles and analysis of their velocity and acceleration.

CO4: Know different types of gears, gear terminology and understand important gear trains and their practical applications.

CO5: Construct turning moment diagram and have the knowledge of flywheel.

CO6: Know the various types of governor and application of governor.

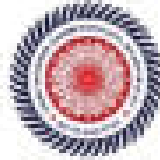
**COURSE CONTENT:**

**Module – I**

Classification of mechanisms, basic kinematic concepts and definitions, degree of freedom, mobility, Grashof's law, kinematic inversions of four bar chain and slider-crank chains, limit positions, mechanical advantage, transmission angle, description of some common mechanisms, quick return mechanism, straight line generators, universal joint, rocker mechanisms.

**Module – II**

Displacement, velocity and acceleration analysis of simple mechanisms, graphical velocity analysis using instantaneous centre, velocity and acceleration analysis using loop closure equations kinematic analysis of simple mechanisms, slider crank mechanism dynamics, coincident points, Coriolis component of acceleration, introduction to linkage synthesis, three position graphical synthesis for motion and path generation.



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**Module - III**

Classification of cams and followers, terminology and definitions, displacement diagrams, uniform velocity, parabolic, simple harmonic and cycloidal motions, derivatives of follower motions, specified contour cams, circular and tangent cams, pressure angle and undercutting, sizing of cams, graphical and analytical disc cam profile synthesis for roller and flat face followers.

**Module - IV**

Involute and cycloidal gear profiles, gear parameters, fundamental law of gearing and conjugate action, spur gear contact ratio and interference/undercutting, helical, bevel, worm, rack & pinion gears, epicyclic and regular gear train kinematics, compound, reverted and epicyclic gear trains, velocity ratio of epicyclic gear trains.

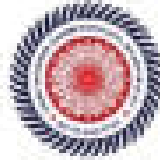
**Module - V**

**Turning moment of Flywheel:** Function of a flywheel, crank effort diagrams, fluctuation of speed and energy, effect of centrifugal tension of flywheel, inertia torque and its effects on crank effort diagrams.

**Governors:** Characteristics of centrifugal governors, Gravity controlled governors, Porter and Proell, Spring controlled centrifugal governor, Hartung, & Hartnell governor. Performance parameter: sensitivity, stability, isochronism, governor effort and power.

**TEXT & REFERENCE BOOKS:**

1. Theory of Machines – Thomas Brown, CBS Publishers.
2. Mechanisms of Machines – W.L. Cleghorn, Oxford University Press, 2013.
3. Kinematics and Dynamics of Machinery – L. Norton Robert, McGraw-Hill.
4. Theory of Mechanisms and Machines – A. Ghosh, A. K. Mallik – EWP Press.
5. Theory of Machines and Mechanisms - J.Uicker, Gordon R Penstock & J.E. Shigley – Oxford International Edition



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GGV, BILASPUR CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		
						CT-1	CT-2			
B.Tech III Sem.	IP03TPC03	Manufacturing Processes - I	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To introduce the principle, thermal and metallurgical aspects during solidification of metal.
2. To impart knowledge about principles/ methods of casting with detail design of gating/ riser system needed for casting, defects in cast objects and requirements for achieving sound casting.
3. Interpose foundry practices like pattern making, mould making, core making and inspection of defects.
4. To impart knowledge about principles and criteria of yielding during forming of metals, analysis of different bulk metal forming processes following different analysis approach.
5. To understand the application of jigs and fixtures.
6. To study various metal forming processes and plastic deformation during forming processes.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

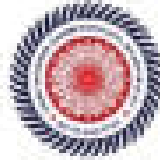
- CO1: Decide yielding of a material according to different yield theory for a given state of stress.
- CO2: Analyse the different bulk metal forming process mechanics using different analysis approach and calculate the force, power requirements etc.
- CO3: Evaluate the effect of process parameters on the process mechanics during bulk metal forming.
- CO4: Learn appropriate design of gating systems and manufacturing processes in order to design products.
- CO5: Recognize the various metal forming techniques and the theory of plasticity and its application for analyzing various metal forming Processes.
- CO6: Recognize and use jigs and fixtures in various engineering applications.

**COURSE CONTENT:**

**Module - I**

**Foundry:** Molding method and materials, sand-clay-water system, additives, pattern making and types, pattern allowances & design considerations, types of molding sand & their properties, testing, cores and sand core boxes, core making, molding machine.





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**Gating system:** Elements & design of gating system, design of riser, solidification of casting.

**Module – II**

**Melting furnaces and practices:** Melting cast iron, steel and non ferrous material, cupola, charge calculation, open furnaces, converter and crucible furnaces, electric, direct arc furnace, inductive furnace.

**Module – III**

**Special casting processes:** Centrifugal and investment casting, shell, types and principle of die casting, squeeze casting, gravity and pressure die casting, die-casting consideration, continuous casting, centrifugal casting, slab casting, casting defects.

**Module – IV**

**Metal forming:** Need and classification, elastic and plastic deformation, yield criteria, fundamentals of hot and cold working processes.

**Drawing:** Drawing process geometry and analysis of wire and sheet drawing for load and power calculations, maximum reduction possible.

**Rolling:** Classification of rolling, process geometry and analysis of plate rolling for rolling load, rolling pressure and power calculations, defects in rolled products.

**Forging:** Classification of Forging, determination of forces in disc forging considering sticking and slipping, forging defects.

**Extrusion:** Classification, process geometry and analysis of rod and sheet extrusion for load and power calculations, maximum reduction possible, defects in extruded product.

**Module – V**

**Work holding device:** Introduction to jigs, fixtures and their types, design criteria, economic justification, fundamental principles of design of jigs and fixtures, location and clamping in jigs and fixtures, drilling jigs, milling fixtures, indexing jigs and fixtures.

**TEXT & REFERENCE BOOKS:**

1. Manufacturing processes for engineering materials - Kalpakjian and Schmid, Pearson India.
2. Manufacturing Science- A. Ghosh and A. K. Mallik, East-West Press Pvt. Ltd, New Delhi.
3. Manufacturing Technology (Foundry, Forming and Welding) – P. N. Rao, Tata McGraw Hill Publishing Company.
4. Materials and Processes in Manufacturing - E. P. DeGarmo, J. T Black, R. A. Kohner, Prentice Hall of India, New Delhi.
5. Production Engineering Sciences - P. C. Pandey and C. K. Singh, Standard Publishers Ltd.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech III Sem.	IPUSPPCH1	Theory of Machines Lab	-	-	2	30	20	50	1

**COURSE OBJECTIVES:**

1. Be proficient in the use of mathematical methods to analyze the forces and motion of complex systems of linkages, gears and cams.
2. Be able to design linkage, cam and gear mechanisms for a given motion or a given input/output motion or force relationship.
3. Be able to analyze the motion and the dynamical forces acting on mechanical systems composed of linkages, gears and cams.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Identify mechanisms in real life applications.  
 CO2: Perform kinematic analysis of simple mechanisms.  
 CO3: Perform static and dynamic force analysis of slider crank mechanism.  
 CO4: Determine moment of inertia of rigid bodies experimentally.

**LIST OF EXPERIMENTS:**

1. Study of Gyroscopic effect and determination of gyroscopic couple.
2. Determination of jump speed of cam-follower system.
3. Dynamic balancing of the rotating mass system.
4. To determine radius of Gyration "K" of given pendulum.
5. To study the free vibration and to determine the natural frequency of vibration of Torsion-Rotor system.
6. To study the torsional vibration and to determine the natural frequency vibration of single rotor system.
7. Study of longitudinal vibration and to determine the frequency of vibration.
8. To study the damped torsional vibration and determine the damping coefficient.
9. To verify the relation  $T = 2\pi \sqrt{l/g}$  for a simple pendulum.
10. Determination of whirling speed of shafts.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech III Sem.	IP93PPC02	Material Testing Lab	-	-	2	10	20	50	1

**COURSE OBJECTIVES:**

1. Ability to apply knowledge of mathematics and engineering in calculating the mechanical properties of structural materials.
2. Ability to function on multi-disciplinary teams in the area of materials testing.
3. Ability to use the techniques, skills and modern engineering tools necessary for engineering.
4. Ability to communicate effectively the mechanical properties of materials

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

CO1: Perform the function on multi-disciplinary teams in the area of materials testing.

CO2: Use the techniques, skills and modern engineering tools necessary for engineering.

CO3: Apply professional and ethical responsibility in the areas of material testing.

**LIST OF EXPERIMENT:**

1. Tension test.
2. Bending test on simply supported beam and Cantilever beam.
3. Compression test on concrete.
4. Impact test.
5. Shear test.
6. Investigation of Hook's law that is the proportional relation between force and stretching in static deformation.
7. Determination of torsion and deflection.
8. Measurement of forces on supports in statically determinate beam.
9. Determination of shear forces in beams.
10. Determination of bending moments in beams.
11. Measurement of deflections in statically determinate beam.
12. Measurement of strain in a bar.
13. Hard test steel bar.
14. Yield/tenile strength of steel bar.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech III Sem.	IP01PB803	Programming in C & MATLAB	-	-	2	30	20	50	1

**COURSE OBJECTIVES:**

1. To familiarize the student in introducing and exploring MATLAB & C softwares.
2. To enable the student on how to approach for solving engineering problems using simulation tools.
3. To prepare the students to use MATLAB/C in their project works.
4. To provide a foundation in use of this softwares for real time applications

**COURSE OUTCOMES:**

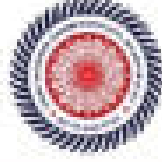
After completion of the course, the students will be able to

- CO1: Perform the programming & simulation for engineering problems.
- CO2: Learn importance of this software for lab experimentation.
- CO3: Articulate importance of software's in research by simulation work.
- CO4: In-depth knowledge of providing virtual instruments on C language environment.
- CO5: Ability to write basic mathematical, numerical method problems in MATLAB.

**LIST OF EXPERIMENT:**

1. Write a programme which creates and uses array of object of a class (for example implementing the list of student of their department having details such as name, age etc).
2. Write a programme to find maximum out of two numbers.
3. Write a programme using copy constructor to copy data of an object to another object.
4. Write a programme to over load new/delete operators in a class.
5. Write a programme to illustrate the use of pointers two object which are related by inheritance.
6. Write a programme showing data conversion between objects of different classes.
7. Write a programme to show conversion from string to integer and vice versa.
8. To know the history and features of MATLAB & the local environment of MATLAB.
9. Find the roots of equations find the values at different points and plot the graph.
10. Find the derivative of an equation in MATLAB.
11. Find the area enclosed between the curves in MATLAB.
12. Find the addition, subtraction, multiplication, transpose and inverse of matrices.
13. Find the rank, Eigen values and Eigen vector of matrices.
14. Write a program to find the roots of an equation using Bi-section method, Regula-falsi method and Newton Raphson method.
15. Plot the surface for an equation.

**गुरु घासीदास विश्वविद्यालय**  
(केंद्रित विश्वविद्यालय अधिनियम 2009 अ. 25 से संशोधित अधिनियम संशोधित विश्वविद्यालय)  
कोनी, बिलासपुर - 495009 (छ.ग.)



**Guru Ghasidas Vishwavidyalaya**  
(Central University established by the Central Board of Secondary Education for 2009 No. 25 of 2009)  
Koni, Bilaspur – 495009 (C.G.)

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GURU GHASIDAS VISHWAVIDYALAYA (A CENTRAL UNIVERSITY), BILASPUR, CG  
SCHOOL OF STUDIES IN ENGINEERING AND TECHNOLOGY

Department of Industrial & Production Engineering

CBCS-New, Study & Evaluation Scheme W.E.F. Session: 2020-21

**B.TECH SECOND YEAR, IV SEMESTER**

SN	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
1	IP04THS06	Statistical Methods	3	-	-	30	70	100	3
2	IP04TPC04	Marketing Management	3	-	-	30	70	100	3
3	IP04TPC05	Material Science	3	-	-	30	70	100	3
4	IP04TPC06	Fluid Mechanics	3	1	-	30	70	100	4
5	IP04TPC07	Manufacturing Processes-II	3	-	-	30	70	100	3
6	IP04THS02	Electives From Humanity Science-02	3	-	-	30	70	100	3
<b>Total</b>			<b>18</b>	<b>1</b>	<b>-</b>	<b>180</b>	<b>420</b>	<b>600</b>	<b>19</b>
<b>PRACTICALS</b>									
1	IP04PPC03	Modelling Software Lab	-	-	2	30	20	50	1
2	IP04PPC04	Fluid Mechanics Lab	-	-	2	30	20	50	1
<b>Total</b>			<b>-</b>	<b>-</b>	<b>4</b>	<b>60</b>	<b>40</b>	<b>100</b>	<b>2</b>

Total Credits: 21

Total Contact Hour: 23

Total Marks: 700

INTERNAL ASSESSMENT: -two class tests of 15 marks each will be conducted.

L-LECTURE, T-TUTORIAL, P-PRACTICAL, ESE -END SEMESTER EXAMINATION

Electives From Humanity Science-02	
IP04THS021	Business Communication and Presentation Skill
IP04THS022	Occupational Health and Safety
IP04THS023	Energy and Environment Management



Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-1	CI-2			
B.Tech IV Sem	IPN-EDISE08	Statistical Methods	3	-	-	15	15	70	100	3

#### **COURSE OBJECTIVES:**

- The objective of this course is to provide an understanding for the graduate engineering student on statistical concepts to include measurements of location and dispersion, probability, probability distributions, sampling, regression, and correlation analysis.

#### **COURSE OUTCOMES:**

After completion of the course, the students will be able to:

- CO1: Calculate and apply measures of location and measures of dispersion grouped and ungrouped V data cases.
- CO2: Apply discrete and continuous probability distributions to various business problems.
- CO3: Perform test of hypothesis as well as calculate confidence interval for a population parameter for single sample and two sample cases and learn the concept of p-values.
- CO4: Identify non-parametric test such as the Chi-square test for independence as well as goodness of fit.

#### **COURSE CONTENT:**

##### **Module – I**

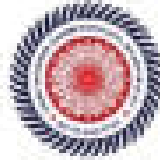
Introduction to statistics, mathematical statistics, variable, frequency distribution, exclusive and inclusive class intervals, type of series. Graphical representation: histogram, frequency polygon, O give measure of central tendency various types of averages, mean median mode for grouped and ungrouped data, geometric mean, harmonic mean, measure of dispersion Skewness and Kurtosis.

##### **Module – II**

Curve fittings by method of least square, straight line parabola correlation, scatter Diagram's Karl Pearson's coefficient of correlation, limits for correlation coefficient, rank correlation, regression linear regression, equation to the line of regression, regression coefficient, angle between two lines of regression.

##### **Module – III**

Theory of probability: Mathematical and statistical definition of probability sample space, finite sample space sample point, events theorem of total probability, sample and compound event, conditional probability, theorem of compound probability, Baye's theorem, use of binomial theorem.



**Module - IV**

**Theoretical distribution:** Binominal distribution mean, standard deviation and Pearson's  $\beta$  and  $\gamma$  coefficient. Poisson distribution, mean, variance normal distribution.

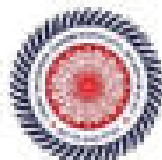
**Module - V**

**Random and simple sampling:** Mean standard deviation in single sampling of attribute, test of significant for large sample test of significance based on Chi square, T, F and Z distribution degree of freedom, condition for applying.

**TEXT & REFERENCE BOOKS:**

1. Mathematical Statistics – M. Roy, Ram Prasad Publications, Agra.
2. Probability & Statistics – P.C. Biswal, PHI Learning.
3. Statistics Analysis – A.A. Afti, Oriented Approach Academic Press.
4. Fundamental of Mathematical Statistics – S. C. Gupta and Kapoor, Sultan Chand and Sons, 1980.





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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-1	CT-2			
B.Tech IV Sem	IP08TPE04	Marketing Management	3	0	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To learn about basic concepts of marketing and selling.
2. To demonstrate importance of need, wants and demand.
3. To learn implicating strategies in different phases of product lifecycle.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Apply enriched knowledge towards developing product, production means and philosophies.  
CO2: Apply high performance business ethics and culture in behaviour.  
CO3: Identify, analyze, develop & manage development program, sales promotion and public relation.

**COURSE CONTENT:**

**Module – I**

**Introduction to marketing management:** What is marketing, the core concept, need, wants, demands, product, value cost and its functions.

**Marketing management:** Production concept, product concept and selling, marketing concept, role of marketing in modern organization, marketing philosophies.

**Module – II**

**The nature of high performance business:** Corporate and division strategic planning, business strategic planning, marketing process, analyzing consumer markets and buying behaviour.

**Module – III**

**The product life cycle:** Conditions and strategies in different phases, marketing strategies through PLC.

**New product decisions:** Definitions and factors contributing to new production development, new product development process.

**Module – IV**



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**Deciding on the marketing program:** Product, promotion, pricing, place (distribution channel), managing advertising, sales promotion, public relation, developing and managing development program, sales promotion and public relation.

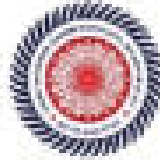
**Module – V**

**Managing retailing whole selling and logistic:** Types of retailers and levels of services, trends in retailing, types of whole selling, market logistics.

**The role of marketing communication:** Communication process model and developing effective e-communication, characteristics of marketing communication mix, factors in setting the communication mix.

**TEXT & REFERENCE BOOKS:**

1. Product Design and Manufacturing – Chitale & Gupta, PHI.
2. Marketing Management - Philip Kotler, PHI Publication.



Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-1	CT-2			
B.Tech III Sem.	IP03TPC05	Material Science	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. Understanding of the correlation between the internal structure of materials, their mechanical properties and various methods to quantify their mechanical integrity and failure criteria.
2. To provide a detailed interpretation of equilibrium phase diagrams.
3. Learning about different phases and heat treatment methods to tailor the properties of Fe-C alloys.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Identify crystal structures for various materials and understand the defects in such structures.
- CO2: Understand how to tailor material properties of ferrous and non-ferrous alloys.
- CO3: Quantify mechanical integrity and failure in materials.

**COURSE CONTENT:**

**Module - I**

**Crystal Structure:** Unit cells, metallic crystal structures, ceramics. Imperfection in solids: point, line, interfacial and volume defects, dislocation strengthening mechanisms and slip systems, critically resolved shear.

**Module - II**

**Mechanical property measurement:** Tensile, compression and torsion tests. Young's modulus, relation between true and engineering stress-strain curves, generalized Hooke's law, yielding and yield strength, ductility, resilience, toughness and elastic recovery.

**Hardness:** Rockwell, Brinell and Vickers and their relation to strength

**Module - III**

**Static failure theories:** Ductile and brittle failure mechanisms, Tresca, Von-mises, maximum normal stress, Mohr-Coulomb and modified Mohr-Coulomb.



**Fracture mechanics:** Introduction to stress intensity factor approach and Griffith criterion.

**Fatigue failure:** High cycle fatigue, stress-life approach, SN curve, endurance and fatigue limits, effects of mean stress using the modified Goodman diagram, fracture with fatigue.

**Module - IV**

Introduction to non-destructive testing (NDT) alloys, substitutional and interstitial solid solutions, Phase diagrams; interpretation of binary phase diagrams and microstructure development, eutectic, peritectic, peritectoid and monotectic reactions, Iron, iron-carbide phase diagram and microstructural aspects of ledeburite, austenite, ferrite and cementite, cast iron.

**Module - V**

**Heat treatment of Steel:** Annealing, tempering, normalising and spheroidising, isothermal transformation diagrams for Fe-C alloys and microstructure development. Continuous cooling curves and interpretation of final microstructures and properties: austempering, martempering, case hardening, carburizing, nitriding, cyaniding, carbonitriding, flame and induction hardening, vacuum and plasma hardening alloying of steel.

Properties of stainless steel and tool steels, manganese steels, cast iron, grey, white, malleable and spheroidal cast irons, copper and copper alloys, brass, bronze and cupro-nickel, aluminium and Al-Cu-Mg alloys, nickel based super alloys and titanium alloys.

**TEXT & REFERENCE BOOKS:**

1. Materials Science and Engineering: An Introduction - W. D. Callister.
2. Engineering Materials - Kenneth G. Budinski and Michael K. Budinski.
3. Material Science and Engineering - V. Raghavan.
4. Engineering Materials and Metallurgy - U. C. Jindal.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-1	CT-2			
<b>B.Tech IV Sem.</b>	<b>IP04TPE08</b>	<b>Fluid Mechanics</b>	3	1	–	15	15	70	100	4

**COURSE OBJECTIVES:**

- To introduce and explain fundamentals of fluid mechanics, which is used in the applications of aerodynamics, hydraulics, marine engineering, gas dynamics etc.
- To give fundamental knowledge of fluid, its properties and behaviour under various conditions of internal and external flows.
- To develop understanding about hydrostatic law, principles of buoyancy and stability of a floating body and application of mass, momentum and energy equation in fluid flow.
- To intake basic laws and equations used for analysis of static and dynamic fluids.
- To inculcate the importance of fluid flow measurement and its applications in industries.
- To determine the losses in a flow system, flow through pipes and flow past immersed bodies.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Describe the physical properties of a fluid.
- CO2: Calculate the hydrostatic pressure and force on plane and curved surfaces.
- CO3: Demonstrate the application point of hydrostatic forces on plane and curved surfaces.
- CO4: Calculate the pressure distribution for incompressible fluids.
- CO5: Apply the similitude concept and set up the relation between a model and a prototype.

**COURSE CONTENT:**

**Module – I**

**Introduction of Fluid:** Introduction, continuum, density, specific weight, specific gravity, kinematic and dynamic viscosity, variation of viscosity with temperature, Newton law of viscosity, vapour pressure, boiling point, cavitation, surface tension, capillarity, Bulk modulus of elasticity, compressibility.

**Fluid Statics:** Fluid Pressure, pressure at a point, Pascals law, pressure variation with temperature, density and altitude. Hydrostatic pressure and force: horizontal, vertical and inclined surfaces. Buoyancy and stability of floating bodies.

**Pressure measurement devices:** Piezometer, U-tube manometer, single column manometer, U-tube differential manometer, micro-manometers, pressure gauges.

**Module – II**

**Fluid Kinematics:** Classification of fluid flow; steady and unsteady flow, uniform and non-uniform flow, laminar and turbulent flow, rotational and irrotational flow, compressible and incompressible flow, ideal



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and real fluid flow, one, two and three dimensional flows, Stream line, path line, streak line and stream tube, stream function, velocity potential function. One, two and three – dimensional continuity equations in cartesian coordinates.

**Module – III**

**Fluid Dynamics:** Surface and body forces, equations of motion, Euler's equation, Bernoulli's equation, derivation, energy principle, practical applications of Bernoulli's equation, Venturimeter, Orifice meter and Pitot tube, momentum principle, forces exerted by fluid flow on pipe bend, vortex flow: free and forced.

**Module – IV**

**Dimensional analysis and dynamic similitude:** Definitions of Reynolds number, Froude number, Mach number, Weber number and Euler number, Rayleigh's method, Buckingham's  $\pi$ -theorem. Model studies: similitude, dimensionless number and its significance.

**Module – V**

**Laminar Flow:** Reynold's experiment, flow of viscous fluids in circular pipe, shear stress and pressure gradient relationship, velocity distribution, Hagen-Poiseuille equation, flow of viscous fluids between two parallel plates (Couette flow), shear stress and pressure gradient relationship, velocity distribution, drop of pressure head.

**Turbulent Flow:** Effect of turbulence, expression for loss of head due to friction in pipes (Darcy-Weisbach equation) and expression for co-efficient of friction in terms of shear stress.

**Flow through pipe:** Loss of energy in pipes, Hydraulic gradient and total energy line, pipe in series and parallel, equivalent pipe power transmission through pipe, water hammer in pipes.

**TEXT & REFERENCE BOOKS:**

1. Fluid Mechanics and Machinery – C.S.P. Ojha, R. Berndtsson and P. N. Chaudhrouli, Oxford University Press, 2010.
2. Hydraulics and Fluid Mechanics - P. M. Modi and S. M. Seth, Standard Book House.
3. Theory and Applications of Fluid Mechanics – K. Subramanya, Tata McGraw Hill.
4. Fluid Mechanics with Engineering Applications – R.L. Daugherty, J.B. Franzini and E. J. Finnemore, International Student Edition, McGraw Hill.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		
						CT-1	CT-2			SUB-TOTAL
B.Tech IV Sem	IP04IP007	Manufacturing Processes - II	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To motivate and challenge students to understand and develop an appreciation of the processes in correlation with material properties which change the shape, size and form of the raw materials into the desirable product by conventional machining methods.
- To study the fundamentals of various metal removal processes by multi point cutting tools.
- Methods of machining/ manufacture of gears used in power transmission.
- Characteristics of various machine tools and to familiarize with the different types of machine tool drives.
- Train in knowing the fundamental parts of various machine tools and their kinematic schemes.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Understand the different conventional machining methods employed for making different products
- CO2: Select a machining operation and corresponding machine tool for a specific application in real time.
- CO3: Identify basic parts and operations of machine tools including lathe, shaper, planer, drilling, boring, milling and broaching machine.

**COURSE CONTENT:**

**Module - I**

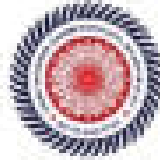
**Sheet metal working:** Role of sheet metal components, cutting mechanism, description of cutting processes like Marking, piercing, lancing etc., description of processes like deep drawing, bending, coning, embossing etc., basic elements of presses for sheet metal working, punch and die clearances, die elements.

**Module - II**

**Lathe:** Lathe design and terminology specification, types of lathe: center lathe, capstan and turret lathe, various operations performed on lathe, operating conditions calculation of material removal rate.

**Drilling:** Fundamental of drilling process, types of drilling machine, types of drills, geometry of twist drill, and various operations performed on drilling machine.

**Boring:** Introduction to boring, reaming, tapping and taps, other hole making operations.



**Module – III**

**Milling:** Milling machine, milling cutters, milling process: up milling, down milling, different type of milling operation: end milling, plain milling, side and face milling, work holding devices for milling, indexing and types, operating condition, calculation of material removal rate.

**Broaching:** Introduction to broaching, fundamental of broaching, broaching machine.

**Module – IV**

**Shaping:** Introduction to shaping, shaping operation, types of shaping machine, mechanism of quick return motion, operating conditions, calculation of material removal rate.

**Planing:** Introduction to planing, planing operation, types of planing machine, operating conditions, calculation of material removal rate.

**Module – V**

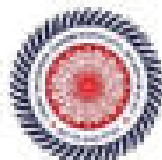
**Gear Manufacturing:** Introduction to gear cutting, gear types, gear manufacturing processes: gear forming, gear shaping, gear planing, gear hobbing etc, gear finishing, gear inspection.

**Plastic Working:** Plastic processing, injection, compression & blow moulding, plastic design principles processes, machines and equipments, parameters and force calculations.

**TEXT & REFERENCE BOOKS:**

1. Manufacturing processes for engineering materials (5th Edition) - Kalpakjian and Schmid, Pearson India.
2. A Course in Workshop Technology, Vol II – B. S. Rajguruwari, Dhanpat Rai & Co.
3. Fundamentals of Metal Machining and Machine Tools - G. Boothroyd, CRC press, 3rd edition.
4. Elements of Workshop Technology Vol. I – Harra Choudhary, Dhanpat Rai Publication, New Delhi.
5. Production Technology- R. K. Jain, Khanna Publications.





DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR, CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-1	CI-2			
B.Tech IV Sem.	IP64THS021	Business Communication and Presentation Skill	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- The course is introduced to develop one's outer and inner personality tremendously and enrich the abilities to enable one to meet the challenges associated with different job levels.
- Personality development is essential for overall development of an individual apart from gaining technical knowledge in the subject.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: To provide the concept of personality and image.
- CO2: Develop leadership, listening and interacting skills.
- CO3: Develop attitudinal changes.
- CO4: Develop decision-making qualities and communication skill.

**COURSE CONTENT:**

**Module – I**

**Business communication:** Role of communication in information age, concept and meaning of communication, skills necessary for technical communication, communications in a technical organization, barriers to the process of communication and sale.

**Module – II**

**Style and organization in technical communication:** Listening, speaking, reading and writing as skills, objectivity, clarity, precision as defining features of technical communication, various types of business writing: letters, reports, notes, memos, language and format of various types of business letters, language and style of reports, report writing strategies, analysis of a sample report.

**Module – III**

**Communication and personality development:** Psychological aspects of communication, cognition as a part of communication, emotional intelligence, politeness and etiquette in communication, cultural factors that influence communication, mannerisms to be avoided in communication, language and persuasion, language and conflict resolution.



**Module – IV**

**Language laboratory:** Emphasizing listening and comprehension skills, reading skills, sound structure of English and intonation patterns.

**Module – V**

**Oral presentation and professional speaking:** Basics of English pronunciation, elements of effective presentation, body language and use of voice during presentation, connecting with the audience during presentation, projecting a positive image while speaking, planning and preparing a model presentation, organizing the presentation to suit the audience and context, basics of public speaking, preparing for a speech.

**TEXT & REFERENCE BOOKS:**

1. Organizational Behaviour – Fred Luthans, McGraw Hill.
2. Report writing for Business – Loukar and Pettit.
3. Effective Technical Communication – M. Ashraf Rizvi, McGraw Hill.
4. Personal Development for Life and Work – Wallace and Masters, Thomson Learning.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR, CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-1	CI-2			
B.Tech IV Sem.	IP04THS022	Occupational Health and Safety	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- The objective of the study this course is to acquire the knowledge, skills, and judgement to function as an entry-level practitioner in occupational health and safety.
- A contribution towards the development and maintenance of a healthy and safety working environment.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Interpret and apply legislative requirements, industry standards and best practices in a variety of workplaces.
- CO2: Apply risk management principles to anticipate, identify, evaluate and control physical, chemical, biological and psychosocial hazards.
- CO3: Design, support, and evaluate health and safety programs and implement procedures using project management principles and processes appropriate to the task.
- CO4: Set and achieve work priorities and goals individually and as a team member.
- CO5: Use a range of effective communication skills and methods to clearly and briefly convey regulatory and technical information and data to designated audiences.

**COURSE CONTENT:**

**Module – I**

**Introduction:** Environmental law: legal control of hazardous substances and processes, environmental issues and judicial trends, health and safety law, common liabilities and work place injuries, health and safety at work, the principle- legal requirements, health, safety and industrial relation law.

**Module – II**

**Health and safety management:** Safety management and policy, investigation reporting and recording of accidents, health and safety monitoring, comprehensive exposure assessment, principles of evaluating workers exposure, risk assessment in the work place, major incidents and procedures, health and safety training and communication, the cost of accidents. Principles of accident prevention, safe system of work, surveys and audits.



**Module - III**

**Occupational health and hygiene:** The organization of working environment, temperature, lighting and ventilation, welfare amenity provision, cleaning and hygiene. Toxicology and health, occupational disease and conditions, occupational audiometry, nhl, cardiovascular disease, physiological and psychological parameters. Occupational health practice, noise and vibration, dust and fumes, radiation and radiological protection, personal protection, occupational hygiene practice, prevention and control strategies in occupational hygiene, manual handling, first aid, human factor and safety, stress, safety technology.

**Module - IV**

**Assessment of Exposure:** Measurement of noise and vibration exposure. Noise, vibration and control, heat stress monitoring, dust exposure and respiratory health. Work posture, musculo skeletal disorders, strain index, lifting equation, maximum acceptable weight limits, occupational audiometry. Cardiovascular health, occupational determinants of heart rate variability, pulmonary functions and respiratory health, government schemes and norms related to health and nourishment, policies of government in special context to Chhattisgarh state.

**TEXT & REFERENCE BOOKS:**

1. Handbook of Health and safety Practice - Jeremy W. Stranks, Pitman Publishing.
2. Environmental law - Dharamendra S. Sengar, Prentice Hall of India, New Delhi.
3. Noise and Noise Control - Malcolm J. Crocker, CRC Press.
4. Clinical Guide to cardiac Autonomic Tests - Marek Malik, Kluwer Academic Publishers.
5. Heart rate variability - Marek Malik, Futura Publishing Co. NY
6. Handbook of Noise control - Cyril M. Harris, McGraw Hill Book Company, NY.
7. Occupational Audiometry - Maryanne Malby, Butterworth-Heinemann Imprint of Elsevier.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR, CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-1	CT-2			
B.Tech/IV Sem.	IP04THS023	Energy and Environment Management	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To achieve and maintain optimum energy procurement and utilization throughout the organization and to minimize energy costs/waste without affecting production and quality. To minimize environmental effects.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Develop their understanding of the technologies involved in energy production and their importance to climate change in relation to energy policies.
- CO2: Analyse the roles of renewable energy systems such as wind, wave, tidal, solar and biofuels.

**COURSE CONTENT:**

**Module - I**

**Basic concepts of energy:** Theoretical treatment of energy, laws of thermodynamics, Carnot efficiency, energy quality and energy budget. Energy balance of earth: sunlight electromagnetic spectrum, major flows in global hydrological cycle, ocean currents and heat flux, atmospheric circulation, earth's energy budget.

**Module - II**

**Energy resources:** Non-renewable energy resources, fossil fuels origin, development of coal fired power plants, cleaner coal combustion, origin and reserves of petroleum and natural gas, composition and classification of petroleum, petroleum refining. Environmental problems associated with petroleum.

**Module - III**

**Renewable energy resources:** New developing renewable energy sources, nuclear fission reactors, fission power and the environment, Solar energy – collection and storage – present scenario in India. Wind energy and management, Tidal energy and management, Geothermal energy, Bio-gas plants and energy management.

**Module - IV**

**Importance of management of energy sources:** Management of fossil fuel sources, oil crisis and economic development, OPEC Market behaviour, management of oil and natural gas, extraction and processing, management strategies of renewable energy sources.



**Module – V**

**Waste heat boilers:** Various types and design aspects, heat pipes: theory and applications in waste heat recovery. **Prime movers:** sources and uses of waste heat, fluidized bed heat recovery systems utilization of waste heat in refrigeration, heating, ventilation and air conditioning systems.

**TEXT & REFERENCE BOOKS:**

1. Environmental Management and Development – C. J. Barrow, Taylor and Francis Group, London, New York.
2. Renewable Energy in the Sunbelt – S.P. G. Chandhuri.
3. Environmental management systems handbook for refineries – N.P. Chermisnoff, Gulf Publishing Company, Houston, Texas.
4. Installing Environmental Management Systems – S. Christopher and Y. Mack, EarthScan London.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR, CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech IV Sem.	IPM4PPC03	Modelling Software Lab	-	-	3	30	20	50	1

**COURSE OBJECTIVES:**

1. To establish the scientific and regulatory basis of graphical representation in the general context of Industrial Engineering, as a means of expression and communication for the design, creation.
2. Development of an industrial installation and/or product making practical use of the current technological means available, consistent with the scientific teaching framework and in response to technological evolution.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Use their capacity of vision to interpret and/or convey the technical information in an industrial drawing.
- CO2: Know and apply graphical representation techniques using traditional metric geometry and descriptive geometry methods.
- CO3: Know, identify, interpret and apply the current standards on Industrial Technical Drawing. Computer aided design applications that allow students to elaborate and use graphical and technical information.

**LIST OF EXPERIMENTS:**

1. Introduction to CAD (layout and sketching, elements of drawing, draw commands).
2. Understanding the 3D function / tool bars in CAD software.
3. How to draw sketch for 3D modelling.
4. 3D modelling of different components using CAD software.
5. Drawings of different components using CAD software.
6. Surface modelling of different mechanical components in CAD software.
7. Presenting different orthographic/isometric views of 3D models in CAD.
8. Assembly of different mechanical component.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR, CG

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech/IV Sem.	IP04PPC04	Fluid Mechanics Lab	-	-	3	30	20	50	1

**COURSE OBJECTIVES:**

- To provide practical knowledge in verification of principles of fluid flow
- To impart knowledge in measuring pressure, discharge and velocity of fluid flow
- To understand Major and Minor Losses

**COURSE OUTCOMES:**

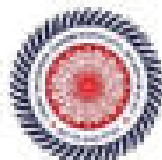
After completion of the course, the students will be able to

- CO1: Calculate performance analysis in turbines and pumps and can be used in power plants
- CO2: Analyze practical problems in all power plants and chemical industries
- CO3: Conduct experiments (in teams) in pipe flows and open-channel flows and interpreting data from model studies to prototype cases, as well as documenting them in engineering reports
- CO4: Analyze a variety of practical fluid-flow devices and utilize fluid mechanics principles in design
- CO5: Select the proper pump to optimize the pumping efficiency
- CO6: Use modern computational techniques in fluid dynamics.

**LIST OF EXPERIMENT:**

- Measurement of viscosity.
- Study of Pressure Measuring Devices.
- Stability of Floating Body.
- Hydrostatics Force on Flat Surfaces/Curved Surfaces.
- Verification of Bernoulli's Theorem.
- Venturimeter.
- Orifice meter.
- Impacts of jets.
- Flow Visualization - Ideal Flow.
- Length of establishment of flow.
- Velocity distribution in pipes.
- Laminar Flow.





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GURU GHASIDAS VISHWAVIDYALAYA (A CENTRAL UNIVERSITY), BILASPUR, CG  
SCHOOL OF STUDIES IN ENGINEERING & TECHNOLOGY

Department of Industrial & Production Engineering

CBCS-New, Study & Evaluation Scheme W.E.F. Session: 2020-21

B.TECH. THIRD YEAR, V SEMESTER

SN	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
1.	IP05TPC08	Design of Machine Elements	3	1	-	30	70	100	4
2.	IP05TPC09	Metal Cutting	3	0	-	30	70	100	3
3.	IP05TPC10	Statistical Quality Control	3	0	-	30	70	100	3
4.	IP05TPE01	Professional Electives-01	3	0	-	30	70	100	3
5.	IP05TPE02	Professional Electives-02	3	0	-	30	70	100	3
6.	IP05THS04	Electives from Humanity Science-03	3	0	-	30	70	100	3
<b>Total</b>			<b>18</b>	<b>1</b>	<b>-</b>	<b>180</b>	<b>420</b>	<b>600</b>	<b>19</b>
<b>PRACTICALS</b>									
1.	IP05PPC05	Metal Cutting Lab	-	-	2	30	20	50	1
2.	IP05PSC01	Seminar	-	-	2	50	-	50	1
<b>Total</b>			<b>-</b>	<b>-</b>	<b>4</b>	<b>80</b>	<b>20</b>	<b>100</b>	<b>2</b>

Total Credits: 21

Total Contact Hour: 23

Total Marks: 700

INTERNAL ASSESSMENT: - Two class tests of 15 marks each will be conducted.

L-LECTURE, T-TUTORIAL, P-PRACTICAL, ESE -END SEMESTER EXAMINATION

IP05TPE01 Professional Electives-01
IP05TPE.11 Industrial Engineering
IP05TPE.12 Work Study and Ergonomics
IP05TPE.13 Employee Relation
IP05TPE02 Professional Electives-02
IP05TPE.21 MEMS & Nanotechnology
IP05TPE.22 I. C. Engine
IP05TPE.23 Mechatronics
IP05THS04 Electives from Humanity Science-03
IP05THS41 Financial Management
IP05THS42 Managerial Economics
IP05THS43 Financial Accounting and Costing



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-I	CI-II			
B.Tech V Sem.	IPDSTPC08	Design of Machine Elements	3	1	-	15	15	70	100	4

**COURSE LEARNING OBJECTIVES:**

- To familiarize the various steps involved in the design process.
- To evaluate the shape and dimensions of a component by considering various principles.
- To satisfy functional and strength requirements.
- To learn to use standard practices, catalogues, standard data and standard machine components.
- To develop an ability to use the techniques, skills, and modern engineering tools necessary for engineering practice.
- To develop an ability to identify, formulate, and solve engineering problems.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

- CO1: Describe the design process, material selection, calculation of stresses and selection of theory of failure.
- CO2: Design the solid, hollow shafts and to finding the critical conditions and effective use of key in shaft.
- CO3: Analyze riveted and bolted joints in eccentric loading.
- CO4: Examine the welded joints for structural applications.
- CO5: Demonstrate knowledge on brakes, clutches and belt drive used in different application under static loading.
- CO6: Analyze the bending and wear conditions in spur gear and knowledge to summarize the failure criteria.

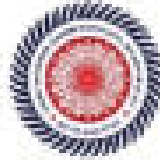
**COURSE CONTENT:**

**Module - I**

**Basic design concepts and design against static loading:** Objective and scope of mechanical engineering design, design considerations, review and selection of materials and manufacturing processes, codes and standards, modes of failure, design/allowable stress, factor of safety (FoS), theories of failure – maximum normal stress theory, maximum shear stress theory, distortion energy theory, choice of failure criteria.

**Module - II**

**Design of shafts and keys:** Shaft subjected to twisting moment, bending moment, combined twisting moment and bending moment, fluctuating loads, design of shaft on the basis of rigidity. Flat and square keys, woodruff keys.



**Module - III**

**Design of riveted, bolted and welded joints:** Failure of riveted joint, strength and efficiency of riveted joint, eccentrically loaded riveted joint. Bolted joint in tension, torque requirement for bolt tightening, bolted joint under fluctuating load. Eccentrically loaded joint in shear, bolted joint with combined stresses. Stresses in butt and fillet welds, strength of welded joints, eccentrically loaded joint, welding joint subjected to Bending moment.

**Module - IV**

**Design of clutches and brakes:** Friction clutches, friction materials, torque transmitting capacity, single & multiple plate clutches, centrifugal clutches. Band and block brakes.

**Design of belt drive:** Flat and V-belts, belt constructions, geometrical relationships for length of the belt, analysis of belt tensions, condition for maximum power.

**Module - V**

**Design of spur gears:** Spur gears, gear drives, classification of gears, selection of type of gears, law of gearing, force analysis, gear tooth failures, selection of material, number of teeth, face width, beam strength of gear tooth, effective lead on gear tooth, estimation of module based on wear strength, Lewis equation.

**TEXT & REFERENCE BOOKS:-**

1. Design of Machine Elements – V. B. Bhandari, TMH, New Delhi.
2. Mechanical Engineering Design - Shigley, J.E., Charles, R.M. and Richard, G.B., McGraw Hill, 2004.
3. Machine Design – Spott, TMH.
4. Machine Design – Khanna & Gupta, Khanna Publisher.
5. Machine Design – Sharma & Agrawal, DhanrajRai Publications.
6. Design of Machine Elements – Sharma & Purohit, PHI.
7. Design Data: Data Book of Engineers, PSG College of Technology.
8. Machine Design - T.V. Sundararajamoorthy and N. Shanmugam, Anuradha Agencies, 2003.
9. Machine Design Data Book - V. B. Bhandari, TMH, New Delhi.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR (C)

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CI-I	CI-II			
B.Tech V.Sem	IP05TIC08	Metal Cutting	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To study the basics of metal machining and mechanics of metal machining
- To study the different cutting tool materials and types & geometry of cutting tools
- To learn introductory concepts of various advanced machining processes
- To study various super finishing processes

**COURSE OUTCOMES:**

After completion of the course, the students will be able to:

- CO1: The students have learned the basics of metal machining
- CO2: Understand and apply the principles of mechanics to metal cutting process and develop analytical relation between input and output process parameters.
- CO3: Understand, analyze and apply the concept of shear deformation of materials in metal cutting.
- CO4: Understand the models of the machining economics and optimization; tool wear and its measurement.
- CO5: Apply the fundamentals of abrasive machining to develop theoretical relations for different types of grinding and honing operations
- CO6: The students have also studied the introductory concepts of various advanced machining processes

**COURSE CONTENTS:**

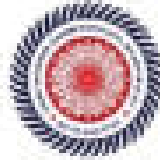
**Module -I**

**Introduction:** Definition and classification of metal cutting and tools, geometry of single point and multipoint cutting tool, various angles of cutting tool and their functions, factors affecting tool geometry, orthogonal and oblique cutting, cutting tool signature, types of chips, their formation and factors, Merchant's force diagram.

**Mechanism of chip formation:** Forces on the chips, methods of chip breaking, Design principle of single step type chip breaker, working principle of chip breakers, effect of chip breaking, Merchant theory and other theories of metal cutting, stresses and strain in chips, shear and strain rate, Power and energy calculation.

**Module -II**

**Heat generation and cutting temperature in machining:** Causes and sources of heat in cutting, heat distribution, their measurement, tool dynamometer and their types and working.



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Tool failures and tool life, mechanism of tool failure, types of tool failure, tool wear and types, Taylor's tool life Equations, relationship between tool life, cutting speed, feed, depth of cut, factors affecting tool life.

**Machinability** -Definitions, evaluations, factors affecting machinability, machinability index.

**Module - III**

**Cutting fluids**- functions characteristics and types of cutting fluids and their application, criteria for selection of cutting fluids

**Cutting tool materials**- requirements, types and characteristics of various cutting tool materials, comparison and selections of cutting tool.

**Economics of machining** - cost analysis and optimization of machining, various parameters for calculation of machining cost

**Module - IV**

**Grinding: Mechanics of grinding, cutting action, grit, Grain, Structure, Grinding Wheel Specification, Wheel Life, Balancing, Truing and Dressing of Wheels; Classifications of Abrasive Grinding Processes; wheel wear, mechanics of lapping and honing, Polishing and Buffing Chipping action in grinding.**

**Module - V**

**Unconventional Machining Processes: Electrical Discharge Machining, principle and processes parameters, MRR, surface finish, tool wear, dielectric, power and control circuits.**

**Electro-chemical machining (ECM), process parameters, MRR and surface finish.**

**Abrasive jet machining and ultrasonic machining working principles and process parameters.**

**Mechanism of material removal, tooling and equipment, process parameter, surface finishing obtained by Laser beam machining (LBM) and Electron beam machining.**

**TEXT & REFERENCE BOOKS:**

1. Metal Cutting Theory and Practice - A. Bhattachary, New Central Book Agency (P) Ltd.
2. Machining and Machine Tools - A. B. Chattopadhyay, Wiley India Publication.
3. Metal Cutting Principles - M. C. Shaw, Oxford University Press.
4. A Course in Workshop Technology, Vol II - B. S. Raghuram, DhanrajRai & Co.
5. Production Technology- R. K. Jain, Khanna Publishers.
6. Fundamentals of Metal Machining and Machine Tools- G. Boothroyd, McGraw Hill.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT CI-I   CI-II		ESE	SUB-TOTAL	
B.Tech. V Sem	IP05TPE10	Statistical Quality Control	3	0	-	15	15	70	100	3

**COURSE LEARNING OBJECTIVES:**

1. Define and understand various terms associated with quality control.
2. Enhance the students understanding of the complexity of statistical analysis and interpretation.
3. Provide an introduction to the fundamental concept of SPC, total quality management, six sigma, quality function deployment and applications of these concepts.
4. Analyze the philosophies of TQM in order to better evaluate the TQM implementation proposals.
5. Assess exactly where an organization stands on quality management with respect to ISO 9000 quality management.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

CO1: Explain the importance of quality & role of statistical quality control.

CO2: Apply methods and techniques of statistical quality control, to studies and interpret the results in business.

CO3: Demonstrate motivation and responsibility to advocate for quality in business.

CO4: Develop quality management philosophies and frameworks.

CO5: Develop in-depth knowledge on various tools and techniques of quality management.

**COURSE CONTENT:**

**Module - I**

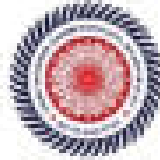
**Basic concepts of quality:** Inspection definition of quality, quality control-cost of quality, value of quality, statistical quality control, need and advantages of SQC

**Frequency distribution:** Variables & attributes, quality characteristics, theory of control charts, control chart for variable X & R chart, control chart for attribution P, NP, C, chart & process capability.

**Module - II**

**Quality assurance:** Quality assurance manual, quality circle, characteristics of quality circle and the process of operation of quality circle, quality policy & procedure & objectives.

**Acceptances sampling:** Concept of sampling, O-C curve & its construction, sampling plans, single, doubles & multiple sampling plans.



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**Module - III**

Contribution of various quality management gurus: Juranology, Deming's 14 Points, P-D-C-A wheel, Taguchi's philosophy, design of experiment, old and new seven QC tool of quality, Philip Crosby's zero defect, seven types of waste, 3's, quality function deployment.

**Module - IV**

**Introduction to ISO 9000:** Various models of ISO 9000, clauses of 9000, total quality control, total quality management, tool for TQC & TQM, Kaizen, 6 sigma quality, procedure of six sigma; TQM and Six Sigma.

**Module - V**

**Reliability:** Definitions, bathtub curve, design for reliability, failures & causes of failures, FMECA, maintainability & availability, MTBF, reliability models, system with components in series & in parallel, mixed arrangement, fault-tree-technique.

**TEXT & REFERENCE BOOKS:-**

1. Statistical Quality Control- Grant & Leowowworth, Tata Mc. Hill.
2. Quality Planning & Analysis-Juran&Gryson, Tata Mc. Hill.
3. Total Quality Control – A. Feigenbaum, Mcgraw Hill.
4. Statistical Quality Control-M. Mahajan, DhanrajPublication.
5. Total Quality Management – Besterfield, Tata Mc. Hill.
6. Total Quality Management – PunimC, Istanizmath , Low Pearson Education.
7. Total Quality Management – Krishnaiya, PHI.
8. Total Quality Management – Sugantha&Santosh, PHI.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR (C.G.)

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT CT-I CT-II		ESE		SUB-TOTAL
B.Tech. V Sem.	IP05IPE11	Industrial Engineering	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To impart capability of successfully planning, controlling, and implementing projects.
- To apply the principles of engineering science, maths, technology and human engineering, involving industry-relevant problems.
- To contribute to the profitable growth of industrial economic sectors by using IE-analytical tools, effective computational approaches and systems thinking methodologies.
- To recognize the tools of efficiency, effectiveness and productivity for the resources of the plant and facility.
- To implement the policy of wage administrations for making the labour more and higher productive in their work.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

CO1: Ability to apply mathematics and science in Industrial engineering.

CO2: Ability to design and conduct experiments, as well as to analyse and interpret data.

CO3: Ability to identify, formulate and solve engineering problems.

CO4: Ability to use the techniques, skills, and modern engineering tools necessary for industrial engineering practice.

**COURSE CONTENT:**

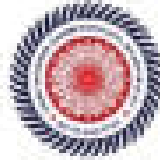
**Module-I**

**Introduction:** History & development of industrial engineering. Productivity, means of increasing productivity, work study, productivity and work study, human factor in the fabrication, work of F. W. Taylor, Frank and Lillian Gilbreth and their contribution.

**Module-II**

**Method study:** Definition & basic procedure, selection of jobs. Recording technique: micro motion study, Therbligs, cyclograph, chronocyclograph, principle of motion economy, design of work place layout, analysis in the form of chart, operation chart, flow process chart, flow diagram, string diagram, man machine chart, two hand chart, Simo chart.





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**Module-III**

**Work measurement:** Definition, objectives, application, number of cycles to be timed, time study equipment, performance rating, allowance, number of cycle to be studied, determination of standard time, predetermined motion time system, conducting work sampling study & establishing standard time.

**Module-IV**

**Wages & incentives:** Characteristics of a good wage or incentive system, method of wage payment, concept of wage & incentive schemes, financial and non-financial: Taylor's differential piece rate, Halsey premium plans, Merrick's multiple piece rate system, group incentive scheme.

**Ergonomics:** Work space dimension, design of work place, environmental stresses & impacts on human work.

**Module-V**

**Value engineering:** Introduction, concept of value, value analysis approaches, job plan, value tests.

**Industrial safety:** Analysis of cost of accident, hazards in various fields like fire, electrical shocks, chemical, organization for safety, plant safety, govt. legislation for safety, safety rules.

**TEXT & REFERENCE BOOKS:**

1. Introduction to work study–L.L.G, Oxford Press.
2. Motion and time study – Murdell, Prentices Hall India.
3. Motion and Time Study– Ralph M Barnes, John Wiley and sons.
4. Industrial Engineering – M. I. Khan, New Age International Publication.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR (C.G.)

Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech. V Sem.	IP05IPE12	Work Study and Ergonomics	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To provide the knowledge of interaction of man, machine and integration of their tools.
- To apply the principles of math, science, technology and engineering, involving industry-relevant problems.
- To provide the comfort ability in working environment of all the employee, labour.
- To apply the concept in the examination of human and work in all their contexts.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

CO1: Ability to design and conduct experiments, as well as to analyse and interpret data.

CO2: Ability to identify, formulate and solve engineering problems.

CO3: Ability to use the techniques, skills, and modern engineering tools necessary for work study practice.

CO4: Assess the effect of physical environment factors on comfort and performance.

CO5: Explain the influence of ergonomic principles on work organization and culture.

**Module - I**

Introduction to man machine systems and ergonomics, human factors in design and engineering, needs of ergonomics and aesthetic design, physiological aspects of work.

**Module - II**

Work measurement through physiological tests, work physiology, paced and unpaced work performance, data logging, data collection, data reduction and analysis techniques, gross human anatomy, anthropometry, bio mechanics, muscle strength and exertion potential of different limbs.

**Module - III**

Work capacity, environmental effects, exercises for evaluation of postural form and work spaces, environmental conditions including temperature, illumination, noise and vibration.

**Module - IV**

Perception and information processing, design of displays, hand control, typography, and readability, layout and composition.



**Module - V**

Exercises in evaluation of human response to product interface, product safety and product liability, design consideration for appearance, colour, texture and form.

**TEXT & REFERENCE BOOKS:**

1. Applied Ergonomics– D. C. Alexander, Taylor & Francis.
2. Ergonomics for Beginners– Jan Dul, Taylor & Francis.
3. The Nature & Aesthetics of Design–David Pye, Cambridge Press.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-I	CI-II			
B.Tech. V Sem.	IPOSTPE13	Employee Relations	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To develop the knowledge on trade unions and its formation, structure, functions and legal framework.
2. To gain insight into the process of collective bargaining, its origin and development.
3. To describe the activities, include annual employee reviews and the on-going development of employees through training and managerial guidance.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

CO1: Ability to describe and critique the concept of employee engagement.

CO2: Ability to identify problems associated with both over-engagement and disengagement.

CO3: Ability to examine the extent to which emotional and aesthetic labour are positioned in some contemporary organizations.

CO4: Ability to critically evaluate the measurement of employee engagement.

CO5: Ability to align organizational and employee objectives for improved organizational effectiveness.

**Module - I**

**Conceptual framework of employment relations:** Concept, scope and approaches to industrial relations, evolution of industrial relations and current developments, constitutional and legal framework of industrial relations: conventions, id act, trade union act.

**Module - II**

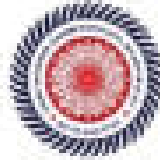
**Trade unionism:** Trade union development and functions, trade union structure and recognition, managing trade unions, managerial unionism, employers' organisations.

**Module - III**

**Collective bargaining:** Nature and content of collective bargaining, negotiation skills, issues and trends in collective bargaining.

**Module - IV**

**Employee involvement:** Evolution, structure and process, design and dynamics of participative forums, strategies for implementing participation.



**Module - V**

**Grievance handling and discipline:** Grievance function in industrial relations, conciliation, arbitration and adjudication, discipline in industry.

**TEXT & REFERENCE BOOKS:**

1. Employee Relations Management- P. N. Singh, Pearson Education India
2. Personnel Management Theory And Practice- Arun Kumar, RachanaSharma, Atlantic Publishers & Distribution
3. Industrial Relations and Personnel Management- A. Simon, M.V. PyleeGeorge, Vikas Publishing House Pvt Ltd.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech V Sem.	IP05IPE21	MEMS and Nanotechnology	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To explain students to basic concepts of nano devices and various sensors.
- To provide knowledge about the applications of nanotechnology.

**COURSE OUTCOMES:**

The after completion of the course the student will be able to

CO1: Understand the working of MEMS and NEMS

CO2: Understand the applications of nano sensors and detectors

**COURSE CONTENT:**

**Module - I**

Introduction of mems, micro sensor, micro actuators, microelectronic fabrications, mechanical thermal and magnetic mems, RF mems, MOEMS, mems design consideration.

Micro machining, photolithography, structural and sacrificial materials, methods of lithography, Thin film deposition, and its developments process, LPCVD, PECVD, impurity doping, etching problem with bulk micro machining, vapour bonding, LIGA.

**Module - II**

**System modelling and properties of material:** System types and basic modelling elements in mechanical, thermal, fluid system: Translational and rotational pure mechanical system, hybrid system, analogy between mechanical and electrical system.

**Passive components and systems:** System on a chip, passive electronics system, passive mechanical system.

**Module - III**

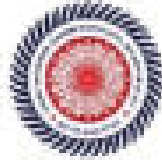
**Mechanical sensors and actuators:** Introduction, principals, micro plates, capacity inputs, piezoelectric materials, and their properties, mems gyroscope.

**Thermal sensor and actuators:** Introduction, thermocouple probe, micro hot plate gas sensors, mems thermo vessels, shape memory alloys.

**Module - IV**

**Magnetic sensors and actuators:** Different types and principals

**RF mems:** introduction, RF based communication system, mems inductors, and tuner filter, Resonator.



**Module -V**

**Nanotechnology:** Introduction, nanotechnology materials, fullerenes, doping, CNT, SWCNT, MWCNT, development and application of CNT.

**TEXT & REFERENCE BOOKS:**

1. MEMS- Mahalik, McGrawHill
2. MEMS & MOEMS Technology & Application -Raichoudhary, PHI



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech V.Sem	IP05TPE22	I.C. Engine	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To study classifications of internal combustion engine.
- To understand how and why actual cycles deviate from air standard cycle and fuel-air cycle.
- To understand combustion in spark ignition engine and diesel engines.
- To impart knowledge about carburetion, gasoline injection and diesel injection.
- To impart knowledge about ignition, cooling, lubrication and governing systems.
- To impart knowledge about various engine performance characteristics and its testing.

**COURSE OUTCOME:**

After completion of the course the student will be able to:

- CO1: Demonstrate a basic understanding of engine design, function and performance.
- CO2: Acquire knowledge and hands-on competence in the design and development of mechanical systems.
- CO3: Work effectively with engineering and science teams as well as with multidisciplinary design.
- CO4: Demonstrate an understanding of the relationships between the design of the internal combustion engine and environmental issues.

**COURSE CONTENT:**

**Module - I**

**Introduction of internal combustion engines:** Engine classification, Air standard cycles, Otto cycle, Diesel cycle, Dual cycle, comparison of Otto, Diesel, and Dual cycles, Stirling cycle, Ericsson cycles, two and four-stroke engines, SI and CI engines, valve timing diagram, fuel air cycle, factors affecting it, actual cycle analysis, actual Cycle.

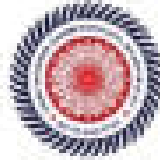
**Module - II**

**SI Engines:** Combustion in SI engine, flame speed, ignition delay, abnormal combustion and its control, combustion chamber design for SI engines, Carburetion, mixture requirements, carburetor types, theory of carburetor, MPFI, Ignition system requirements, Magneto and battery ignition systems, Ignition timing and sparkplug, Electronic ignition, Scavenging in 2 Stroke engines, Supercharging and its effect.

**Module - III**

**CI Engine:** Combustion in CI engines, Ignition delay, Knock and its control, combustion chamber design of CI engines.





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**Fuel Injection in CI engines:** Requirements, types of injection systems, fuel pumps, fuel injectors, injection timings.

**Module - IV**

**Engine Cooling:** Different cooling systems, Radiators, and cooling fans.

**Lubrication:** Engine friction, Lubrication principle, type of lubrication, lubrication oils, crankcase ventilation.

**Fuels:** Fuels for SI and CI engine, important qualities of SI and CI engine fuels, rating of SI engine and CI engine fuels, dopes, additives, gaseous fuels, LPG, CNG, Biogas, Producer gas, alternative fuels for IC engines.

**Module - V**

**Testing and Performance:** Performance parameters, basic measurements, blow by measurement, testing of SI and CI engines.

**Emission and Pollution:** S. I. Engine and C. I. Engine emissions and its control and comparison. Effect of pollution on human health and biosphere.

**TEXT & REFERENCE BOOKS:**

1. A Course in IC Engines - M.L. Mathur and R.P. Sharma, Laxmi Publication.
2. Internal Combustion Engines - V. Ganesan, TMGH Publication.
3. Internal Combustion Engines: Theory and Practice - G.F. Taylor.
4. Introduction to IC Engine - Stone, Richard.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech. V Sem.	IP05TPE25	Mechatronics	3	1	-	15	15	70	100	4

**COURSE OBJECTIVES:**

1. To acquire the knowledge of basics of mechatronics and their scope.
2. To acquire the knowledge of sensors and transducers.
3. Analyse fundamental of hydraulic and electrical actuators.
4. To acquire the knowledge of data acquisition system and control system.
5. To develop the ability to analyse and design mechatronics system.

**COURSE OUTCOMES:**

The after completion of the course the student will be able to

- CO1. Apply knowledge of mechatronics for understanding and solving engineering problems.
- CO2. Acquire knowledge and hands-on competence in applying the concepts of mechatronics in the design and development of mechanical systems.
- CO3. Demonstrate creativeness in designing new systems components and processes in the field of engineering in general and mechanical engineering in particular.
- CO4. Identify, analyse and solve mechanical engineering problems useful to the society.
- CO5. Work effectively with engineering and science teams as well as with multidisciplinary designs.

**COURSE CONTENT:**

**Module -I**

**Introduction to mechatronics:** Sensors and actuators type, selection and interfacing, digital electronics and microprocessors in mechatronic systems, mechatronic systems modelling, analysis and control of analogue, digital and hybrid systems, mechatronic systems design principles.

**Module -II**

**Introduction to mechatronics systems:** Measurement systems, control systems, mechatronics approach.

**Sensors and transducers:** Introduction, performance, terminology, displacement, position and proximity, velocity and motion-fluid, pressure-temperature, sensors-light, sensors-selection of sensors –signal processing.

**Module -III**

**Microprocessor:** Introduction, architecture pin configuration, instruction set-programming of microprocessor using 8085, instructions interfacing input and output devices, interfacing d/a converters and a/d converter, applications, temperature control, stepper motor control, traffic light controller.



**Module -IV**

**Programmable logic controller:** Introduction, basic structure, input/output processing, programming, mnemonics timers, internal relays and counters data handling, analog input/output selection of a plc.

**Module -V**

**Design and mechatronics:** Stages in designing mechatronic systems, traditional and mechatronic design, possible design solutions, case studies of mechatronic systems, pick and place robot, automatic car park system, engine, management system.

**TEXT & REFERENCE BOOKS:**

1. Mechatronics-HMT Ltd.Tata McGraw Hill Publishing Co. Ltd., New Delhi.
2. Mechatronics-D A Bradley, D. Dawson, N.C. Burn and A.J. Lesker, Chapman and Hall.
3. Mechatronics- Singh & Joshi, PHI.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech V.Sem.	IP03THS41	Financial Management	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- The objective of this course is to inform the students about the basic concepts of financial management and contemporary theory and policy in order to master the concepts, theories and technique of financial management, which represents the condition of profitable business operations and survival respectively in the development of business subjects and the economy as a whole.
- Students should acquire the basic knowledge by means of combining theoretical cognitions and practical attitudes to enable them the understanding of financial problems in business practice after completed the vocational studies.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

- CO1: Start and manage new business.
- CO2: Evaluate and monitor short term and long-term investments.
- CO3: Evaluate and monitor current asset.

**COURSE CONTENT:**

**Module - I**

**Introduction:** Scope and objective, organisation of finance function.

**Time value risk and return and valuation of money:** Valuation of long-term securities, various model of pricing.

**Module -II**

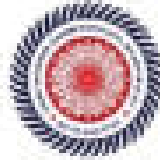
**Statement of changes in financial position:** Sources and uses of working capital, cash flow statement, balance sheet, profit loss account and its process.

**Financial ratio analysis:** Meaning, types, importance and limitations, calculation of various ratios.

**Module -III**

**Capital budgeting:** Principals, techniques, various methods of capital budgeting, concept and measurement of cost and capital, and various approaches for measurement of cost of capital and computation.

**Analysis of risk and uncertainty:** Various approaches for risk evaluation.



**Module –IV**

**Theory of working capital management:** Concept and definition of gross, working capital and net working capital, trade-off between profitability and risk.

**Module –V**

**Operating, financial and combined leverage:** Introduction, definition and concept and various approaches.

**TEXT & REFERENCE BOOKS:**

1. Financial Management–Khan and Jain, TMGH.
2. Financial Management –Kuchhal, Vikas Publication.
3. Financial Management–Parash Shah, Wiley India Pvt. Ltd.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech. V Sem.	IP05THS42	Managerial Economics	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To prepare engineering student to analyze cost/revenue data and carry out economic analyses in the decision making.
2. Justify the process or reject alternatives/projects on an economic basis.
3. To prepare engineering students to function in the business and management side of professional engineering practice.

**COURSE OUTCOME:**

After completion of the course, student will be able to

- CO1: Be able to make intelligent comparisons of project alternatives during the planning and implementation phases.
- CO2: Be able to perform and evaluate present worth, future worth and annual worth analyses on one of more economic alternatives.
- CO3: Be able to perform and evaluate payback period and capitalized cost on one or more economic alternatives.
- CO4: Be able to carry out and evaluate benefit-cost, life cycle and breakeven analyses on one or more economic alternatives.

**COURSE CONTENT:**

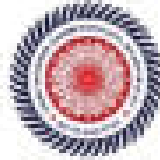
**Module-I**

**Introduction to managerial economics:** Different area of managerial economics, micro and macroeconomics, nature and scope of managerial economics, demand analysis, law of demand and its exceptions, elasticity of demand: definition, types, measurement and significance of elasticity of demand, supply analysis, law of supply, elasticity of supply: definition, types, measurement and significance of elasticity of supply.

**Module-II**

**Law of return:** Revenue analysis, theory of production and cost analysis: production function, Cobb-Douglas production function, ACMS production function, investment function.

**Cost analysis:** Cost concept, opportunity cost, fixed vs. variable cost, explicit costs vs. implicit costs, out of pocket costs vs. imputed costs, break-even analysis (BEA), determination of break-even point (simple problem), managerial significance and limitation of BEA.



**Module-III**

**Introduction to market & pricing policies:** Element of market, types of market, concept of market, classification of market based on the nature of competition, types of competition, features of perfect competition, feature of imperfect competition, monopoly and monopolistic competition, price-output determination in case of perfect competition and monopoly.

**Objectives and policies of pricing:** Introduction, full cost or cost-plus pricing, differential pricing, going rate pricing, marginal cost pricing, trade association pricing, loss leadership pricing, administered pricing.

**Module-IV**

**Forms of business organization:** Introduction, definition, essential element of good organization, principles of organization, formal and informal organisation, organisation structure, concept of ownership organization, types of ownership, partnership, joint stock company, types of joint stock company, co-operative organization, public sector organisation.

**Capital and capital budgeting:** Capital and its classifications, need of working capital and its assessment, factors affecting working capital, fundamental of accounting, types of capital, method and sources of raising finance, nature and scope of capital budgeting, features of capital budgeting proposals, method of capital budgeting: payback method, accounting rate of return (ARR) and net present value method (simple problems).

**Module-V**

**Fundamental of financial accounting:** Nature of accounting, important accounting terminology, accounts and types of accounts, rules of debit and credit, systems of book keeping, book of accounts, journal, ledger, trial balance, final account, trading account, profit and loss accounts and balance sheet.

**Financial analysis through ratios:** Classification of financial ratios, liquidity ratios, leverage ratios, activity ratios, profitability ratios, current ratio, acid test ratio, debt equity ratio, assets coverage ratio, debt service coverage ratio, inventory turnover ratio, debtor velocity ratio, creditor velocity ratio, gross profit ratio, net profit ratio, return on equity ratio.

**TEXT & REFERENCE BOOKS:**

1. Managerial Economics – Yogesh Maheshwari, PHI.
2. Managerial Economics – Joel Dean, PHI.
3. Managerial Economics – Craig H. Peterson, W. Cris Lewis, Sadhir K Jain.
4. Financial Accounting For Management – Amresh Gupta, Pearson Education.
5. Managerial Economics – H. Craig Peterson & W. Cris Lewis, PHI.
6. Managerial Economics – Suma Damodaran, Oxford University Press.
7. Managerial Economics and Financial Analysis – Aryasri, TMH.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech. V Sem.	IP05THS43	Financial Accounting and Costing	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To ascertain the cost per unit of the different products manufactured by a business concern.
- To provide a correct analysis of cost both by process or operations and by different elements of cost.
- To disclose sources of wastage whether of material, time or expense or in the use of machinery.
- Equipment and tools and to prepare such reports which may be necessary to control such wastage.
- To provide requisite data and serve as a guide for fixing prices of products manufactured or services rendered.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

- CO1: Appreciate the need for negotiable instruments and procedure of accounting for bills honoured and dishonoured.
- CO2: Differentiate trade bills from accommodation bills.
- CO3: Understand the concept of consignment and learn the accounting treatment of the various aspects of consignment.
- CO4: Distinguish joint venture and partnership and to learn the methods of maintaining records under joint venture.
- CO5: Distinguish between single entry and double entry.
- CO6: Know the ascertainment of profit under single entry system.
- CO7: Understand the meaning and features of non-profit organisations.

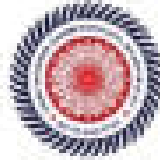
**COURSE CONTENT:**

**Module-I**

**Financial accounting:** Introduction to book keeping, double-entry accounting, journal & ledger posting, financial statements & analysis, trial balance, preparation of trading and profit & loss account and balance sheet.

**Module-II**





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**Ratio analysis:** Balance sheet ratios, current ratio, fixed asset ratio, liquidity ratio, capital gearing ratio, profit-loss account ratios, gross margin ratio, net margin ratio, combined ratios, return on investment ratio, net profit to total assets ratio, creditors turnover ratio.

**Module-III**

**Costing:** Objectives of costing, elements of costing, methods of costing, preparation of cost sheet, job costing, marginal costing, absorption costing, process costing and standard costing-material, labour, overhead cost variances, activity based costing and target costing, cost-profit-volume analysis and problems on cost-volume-profit analysis.

**Module-IV**

**Working capital management:** Introduction, concepts of working capital, operating and cash conversion cycle, permanent and variable working capital, balanced working capital position, determinants of working capital, estimating working capital needs, policies for financing current assets, issues in working capital management.

**Module-V**

**Capital budgeting:** Nature and scope of capital budgeting, features of capital budgeting, methods of capital budgeting, DCF, NON-DCF techniques, accounting rate of return, net present value, payback period, discounted payback period, profitability index.

**TEXT & REFERENCE BOOKS:**

1. Accounting for Management-T. Vijaya Kumar, 1/e, Tata McGraw-Hill.
2. Financial Management-I. M. Pandey9/e, Vikas Publishing House.
3. Cost Accounting-M.Y. Khan and P. K. Jain, 2/e, TMH.
4. Management Accounting-M.Y. Khan and P. K. Jain, Text, Problems and Cases, 6/e TMH.
5. Basic Financial Management-M.Y. Khan, P. K. Jain, 3/e, TMH.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech. V Sem.	IPN05PC05	Metal Cutting Lab	-	-	2	30	20	50	1

**COURSE OBJECTIVES:**

1. Operate machine tool equipment commonly found in industry like lathe machine, milling machine and grinding machine.
2. Manufacture parts from various materials in accordance with 2D blueprints, electronic drawings and shop sketches.
3. Apply safety principles in a work environment to minimize hazards and to productivity.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

- CO1: Apply cutting mechanics to metal machining based on cutting force and power consumption.  
 CO2: Operate lathe, milling machines, drill press, grinding machines, etc.  
 CO3: Select cutting tool materials and tool geometries for different metals.

**LIST OF EXPERIMENTS:**

1. Introduction of general purpose machine lathe and drilling machine, shaping machine, milling and grinding machine.
2. Facing and plain turning on lathe machine.
3. V-groove cutting on shaping machine.
4. Step turning and taper turning on lathe machine.
5. To perform the surface grinding operation.
6. Thread cutting and knurling on lathe machine.
7. To verify the Merchant's force diagram.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech. V Sem.	IP06PSC01	SEMINAR	-	-	2	50	-	50	1

**COURSE OBJECTIVES:**

- To increase the self-confidence among students which helps in finding their own proficiency.
- To cultivate student's leadership ability and responsibility to perform and execute the given task.
- To provide learners hands on practice within a real job situation.
- Enhance and supplement the knowledge and skills of the students.

**COURSE OUTCOMES:**

After completion of the course, student will be able to

CO1: Explain the role of self-efficacy, personal goals, and motivation in improving academic life.

CO2: Describe the behaviours and characteristics of an effective learner.

CO3: Ability to identify, formulate and model problems and find engineering solution based on a systems approach.



DEPARTMENT OF INDUSTRIAL & PRODUCTION ENGINEERING, GCV, BILASPUR, CG

GURU GHASIDAS VISHWAVIDYALAYA (A CENTRAL UNIVERSITY), BILASPUR, CG  
SCHOOL OF STUDIES IN ENGINEERING & TECHNOLOGY

Department of Industrial & Production Engineering

CBCS-New, Study & Evaluation Scheme W.E.F. Session: 2020-21

**B. TECH THIRD YEAR, VI SEMESTER**

SN	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
1.	IP06TPC11	Operation Research	3	1	0	30	70	100	4
2.	IP06TPC12	Metrology & Measurement	3	0	0	30	70	100	3
3.	IP06TPC13	Welding Engineering	3	0	0	30	70	100	3
4.	IP06TPE03	Professional Elective-03	2	0	0	30	70	100	3
5.	IP06TPE04	Professional Elective-04	3	0	0	30	70	100	3
6.	IP06TOE01	Open Elective-01	3	0	0	30	70	100	3
Total			18	1	0	180	420	600	19
<b>PRACTICALS</b>									
1.	IP06PPC06	Metrology & Measurement Lab	0	0	2	30	20	50	1
2.	IP06PPC07	Welding Engineering Lab	0	0	2	30	20	50	1
Total			-	-	4	60	40	100	2

Total Credits: 21

Total Contact Hour: 23

Total Marks: 700

INTERNAL ASSESSMENT: - Two class tests of 15 marks each will be conducted.

L-LECTURE, T-TUTORIAL, P-PRACTICAL, ESE -END SEMESTER EXAMINATION

IP06TPE03 Professional Electives-03
IP06TPE31 Material Management
IP06TPE32 Plant Layout& Material Handling
IP06TPE33 Maintenance & Reliability Engineering
IP06TPE04 Professional Electives-04
IP06TPE41 Automobile Engineering
IP06TPE42 Power Plant Engineering
IP06TPE43 Heat & Mass Transfer
IP06TOE01 Open Elective-01
IP06TOE11 Enterprise Resource Planning
IP06TOE12 Management Information System
IP06TOE13 Six Sigma and DOE



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech VI Sem	IP6101C11	Operation Research	3	1	-	15	15	70	100	4

**COURSE OBJECTIVES:**

- To learn about the importance of decision making.
- To design and analyze mathematical statement and equations.
- To grasp importance of Network analysis, transportation problems.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Apply knowledge of optimization for formulating and engineering, decision problems in work culture
- CO2: Work effectively with engineering departments.
- CO3: Reflects towards resource optimization and allocation.

**COURSE CONTENT:**

**Module -I**

**Introduction to linear programming:** Graphically solution to linear programming problem, solving linear problem by simplex method, optimization problem, maximization & minimization function with or without constraints, slack surplus & artificial, variable method, degeneracy problem.

**Module-II**

**Mathematical statement of the transportation problem:** Transportation model, method for basic feasible solution, Degeneracy & unbalance problem, Mathematical statement of the assignment problem, solution of assignment problem, traveling sales-man problem.

**Module-III**

**Game theory:** Rule of game, method of solving game, graphically & arithmetic, saddle point & without saddle point, dominance method, mixed strategies 2 X 2 game, 2 X N game, M X 2 game, 3 X 3 game (method of matrix's, method of linear programming etc).

**Inventory:** Introduction, classification, function, level, control techniques, models, various costs associated, EOQ, optimum lot sizing.

**Module-IV**

**Introduction of queuing theory:** Elements of queuing system, operating characteristics of a queuing system, Poisson arrivals & exponential service time, waiting time & idle time cost, single channel queuing theory.



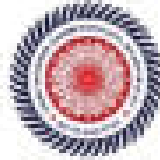
**Replacement problems:** Requirement policy, replacement of items, machinery various theories, group replacement policy, MAPI methods.

**Module - V**

**Network analysis:** Introduction of PERT & CPM, computation of PERT, time estimation, measure of deviation & variation, probability of completing project, arrow diagram & critical path method, scheduling, cost analysis & crashing of network.

**TEXT & REFERENCE BOOKS:**

1. Operation Research Sharma & S D Kedarath, Ramrath & Co Meerut.
2. Operation Research, Sreeni Yaspur.
3. Operation Research – N. D. Vohra, TMH Publication.
4. Operation Research- Hira & Gupta, S. Chand & Co.
5. Operation Research – H. Gillette, TMH, New Delhi.
6. Operations Research – M. Taha, TMH, New Delhi.
7. Operations Research – Phillip Ravindran, Wiley Publications.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech VI Sem	IPOSTPC12	Metrology & Measurement	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To understand, analyze the different measurement systems, Standards of Measurement, Measurement Errors.
- To know about Limits, Fits, tolerance and gauges used in measurement and designing aspects for these.
- To familiar with different types of comparators, optical metrology and their applications.
- To enlighten students about various techniques of measurement of Screw threads, Gears, Geometric forms and Surface textures.
- To accustom with various measuring devices for measurement of force, torque, strain, acceleration, online measurement and micro-size measurements.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

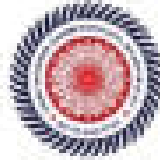
- CO1: Distinguish between accuracy and precision, identify different measurement errors, able to select linear or angular measuring instrument for measurement of various components
- CO2: Design limit gauges used for various components and purposes.
- CO3: Explain principles and uses of comparators and optical instruments used in metrology.
- CO4: Examine various screws threads and gears parameter using different methodology and explain capabilities of machining process by measuring surface finish.
- CO5: Implement and analyse appropriate measurement methods for variables like force, torque, strain, acceleration and online measurement and micro-size measurements.

**COURSE CONTENT:**

**Module-I**

**Introduction:** Historical development, Basics of Metrology, Need for Inspection, Accuracy and Precision, characteristic of measurement devices, calibration, concept of error, sources of error, analysis of error standards of measurements, system of measurement, line, end & wavelength standards.

**Linear metrology:** Steel rule, callipers, Vernier calliper, Vernier height gauge, Vernier depth gauge, micrometres, universal calliper.



**Miscellaneous measurements:** Tape measurement, angle measurement, radius measurement, size bar & Angle gauges

#### Module-II

**Limit Fits and Gauge:** Interchangeable manufacture, selective assembly, concept of limits, fits and tolerances, Types of fit, Basic-Hole System, Basic-Shaft System, Problems, Tolerance grades, Metric fits, Indian standard system, Types of gauges-plain plug gauge, ring gauge, snap gauge, limit gauge and gauge materials, Considerations of gauge design, Taylor's principle of gauging, Wear allowance on gauges

#### Module-III

**Comparator and Optical gauges:** Principle and uses of mechanical, optical, Electrical, electronic and pneumatic Comparators

Principle of interferometer, concept of optical flat, projector, microscope, autocollimator and interferometer

Types of machine tool tests, alignment tests for lathe, milling and drilling machine tools

#### Module-IV

**Form measurement:** Terminology of screw threads, Measurement of minor, major, thread angle and effective diameter of screw threads by 2-wire and 3-wire methods, best size wire, Screw thread gauges, Tool maker's microscope.

Gear tooth terminology, gear tooth thickness & pitch measurement, involute profile testing of gear

Straightness, flatness and squareness and circularity tests, numerical evaluation, measurement of surface finish, related instruments.

Automated inspection system, Introduction & applications of Co-ordinate Measuring Machine (CMM)

#### Module-V

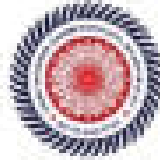
**Dynamic measurement:** Sensors and Transducers: Types of Sensors, types of transducers and their characteristics

**Force and Torque measurement:** Direct methods and indirect method, force measuring instruments-load cells, Dynamometer, Power Measurements

**Measurement of strain:** types of strain gauges, gauge factors, theory of strain gauges and method of measurement, Wheatstone bridge circuit

**Vibration and Noise Measurement:** Piezoelectric Accelerometer and decibel meters concept of on-line inspection & Micro-lease Measurement tools.





**TEXT & REFERENCE BOOKS:**

1. Mechanical Measurement - Beckwith and Bach,
2. Instrumentation – R.K. Jain.
3. Automatic Control Engineering – H. Raven.
4. Automatic Process Control - Donald P Eckman.
5. Instrumentation Measurement & Analysis - Nakra & Choudhary.
6. Theory & Application of Automatic Controls – B C Nakra.
7. Modern Electric Instrumentation - D. Albert Cooper, PHI
8. A Text book of Engineering Metrology, I. C. Gupta, Dhanpat Rai, New Delhi
9. Mechanical Measurements and Instrumentations, Ed. R.K. Rajput, Kataria Publication(KATSON).
10. Engineering Metrology, M. Mahajan, Dhanpat Rai & Co. New Delhi.
11. Metrology and Measurement, N V Raghavendra and Krishnamurthy, Engineering, Oxford University Press.
12. Metrology and Measurement, Anand Bewoor, VinayKulkarni, McGraw-Hill



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech VI Sem	IP06TPE13	Welding Engineering	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To impart knowledge about welding behaviour of machine and process during welding, analysis of common and newer welding techniques and metallurgical and weldability aspects of different common engineering materials.
- To impart knowledge on various advanced welding processes so that the students can apply them in engineering industry applications.
- To develop the knowledge on the design of welded joints and the quality control of weldment.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: The difference between various welding processes and its industrial utilization
- CO2: Apply the knowledge of solid state welding process for engineering applications.
- CO3: Understand the principles of radiant energy metal joining process.
- CO4: Understand the fundamental principles of special arc welding process.
- CO5: Understand the knowledge of plasma arc in metal joining and cutting process.
- CO6: Understand the knowledge of design principles in weld joints. Apply the concept of quality control and testing of weldment in industrial environment.

**COURSE CONTENTS**

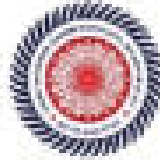
**Module - I**

**Welding:** Classifications, principle and equipments of gas welding and Arc Welding, different type of welding process and their equipments, features, Welding symbols, Positions of welding, types of Gas welding Flames, Welding Techniques, Gas welding Torches Submerged Arc Welding, TIG, MIG, Plasma Arc Welding and its Application

**Physics of welding:** weldability, weld thermal cycle, Heat affected zone, Arc efficiency, temperature distribution in the arc; arc forces, arc blow, electrical characteristics of an arc, mechanism of arc initiation and maintenance, role of electrode polarity on arc behaviour and arc stability, analysis of the arc.

**Module - II**

**Arc Welding:** Arc Welding Power Sources, Selection Factor for Power Sources, DC Generator, rectifiers, Constant Current & Constant Voltage Machines, welding Transformers, duty cycles



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**Welding Electrodes:** Types, electrode coatings and its importance, selection of electrode, electrode coating ingredients and their functions, role of flux ingredients and shielding gases forces during metal transfer, modes of metal transfer in arc welding.

**Module - III**

**Resistance welding process:** Spot Welding, Seam, Projection, Butt welding, Flash Butt Welding, percussion welding.

**Solid state welding process:** Cold Welding, Diffusion Welding, Ultrasonic Welding, Explosive Welding, and Friction Welding'

**Radiant energy welding process:** Electrical Beam Welding, Laser Beam Welding.

**Module - IV**

**Welding distortion:** Distortion and Residual Stresses, Types, Control of welding Distortion, Various discontinuities in welds, Trouble shooting.

**Brazing, Soldering and their Application:** Hydrogen Induced Cracking

**Module - V**

**Design of Weldment:** Weld Geometry, Eccentric Loading Designing Torsion and bending, Designing welding fixtures.

**Testing, Inspection and Specification:** Destructive and Non-destructive methods of testing weldment,

WPS, PQR, and ASME section IX Welding.

**Robotics and Automation in Welding:** Modes of Automation, Positioners, Welding Fixtures, and Arc Motion Devices, Under Water Welding'

**TEXT & REFERENCE BOOKS:**

1. Modern Arc Welding Technology - S.V. Nadkarni, Oxford IBH Publishers.
2. Welding and Welding Technology - R.L. Little, Tata McGraw-Hill.
3. Welding Technology - O.P. Khanna Durgat Rai & Sons.
4. Welding Processes & Technology- R.S. Parmar, Khanna Publishers.
5. Manufacturing Technology (Foundry, Forming and Welding Vol. 1) - P. N. Rao, Tata McGraw Hill.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech VI Sem	IP06IPE31	Material Management	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To provide the concept of effective and efficient purchase, various inventory policies and models.
2. To provide the concept of effective and efficient store management by implementing modern techniques like JIT and MRP.
3. To provide the concept of various models of inventory control.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Develop an ability to perform the role of a materials manager in an organization.
- CO2: Shall be able to manage the activities of materials manager like purchasing, inventory analysis, storage etc in a scientific manner.
- CO3: Shall be able to improve due date performance through use of MRP techniques with its capacity constraints.
- CO4: Shall be able to practice material planning through modern materials management tools like JIT, DBR etc.
- CO5: Understand ethical issues in purchasing and negotiations.

**COURSE CONTENT:**

**Module - I**

**Introduction:** Definition and scope, concept of integrated materials management, materials research, materials planning and budgeting, codification, standardization.

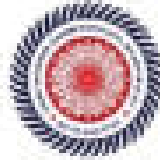
**Purchasing:** Objective and function of purchasing department, purchasing procedure, negotiation and source-selection.

**Module - II**

**Types of purchasing:** Buying seasonal commodities, purchasing under uncertainty, purchasing of capital equipment, international purchasing, public buying, legal concept in buying, insurance buying, price forecasting.

**Module-III**

**Stores management:** Stores system and procedure, incoming material control, stores accounting and stock verification, obsolete, surplus and scrap management.



**Module - IV**

**Basic inventory system:** Concept of inventory, types of inventory, relevant costs of inventory, economic order quantity, inventory control techniques, basic models of inventory.

**Spare parts management:** Definition of spares and its classification, MUSE-MS, view of spares, multi echelon spares inventory.

**Module - V**

**Value analysis:** Value importance, normal degree value analysis applied to purchase, preparing for value analysis, cost analysis and value analysis and purchase research, material and process selection in VE design, material, process and supplier decisions.

**TEXT & REFERENCE BOOKS:**

1. Materials Management an integrated approach – P. Gopalkrishnan & M Sundaresan (2002) Prentice Hall India Limited, New-Delhi
2. Materials Management Text and Cases - A.K. Chitlae & R.C. Gupta (2009) Prentice Hall India Limited, New-Delhi.
3. Maintenance and Spare parts Management – Patil, Prentice Hall India Limited, NewDelhi.
4. Production and Operations Management - S.N. Chary, Tata McGraw Hill.
5. Material management: An integrated approach - Dutta.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
<b>B.Tech VI Sem</b>	<b>IP06TPE32</b>	<b>Plant Layout &amp; Material Handling</b>	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To provide the basic concepts related to the interaction between the production system parameters and their impact on materials handling systems design.
- To familiarize students with different methods available for the generation of plant layouts.
- To provide students with information on materials handling systems design for various aspects of the manufacturing and service industry.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: To describe and determine the effect of product, process, and schedule design parameters on plant layout and materials handling systems design.
- CO2: To identify the characteristics of product and process layouts and their needs in terms of materials handling.
- CO3: To develop and analyze plant layouts using manual and computer aided software methodologies.
- CO4: To identify and select various types of material handling equipment.
- CO5: To design material handling systems for a variety of scenarios pertaining to manufacturing and service industry.

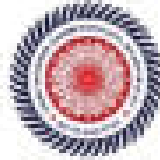
**Module - I**

**Plant facility locating:** Concept of plant facility, its scope, importance and objectives nature of location decision, need for facility location planning, general procedures and factors influencing location decision, facility location models, economics and cost analysis, rural and urban location pattern in India.

**Module - II**

**Layout designs:** Industrial plant design consideration, types of production types of layout, factors affecting layout tools, techniques and procedure used in workstation and plant layout, quantitative technique in plant layout, developing product and process layout, comparing layouts, criteria for computerized facility layout, concept of computerized layout programs like CRAFT, CORELAP, ALDEP and PLANET.

**Module - III**



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**Flow pattern design:** Overall system flow cycle, need and advantage of planned material flow, factors for consideration, designing flow pattern, flow patterns for production lines and assembly lines methods.

**Module - IV**

**Material Handling:** Scope and functions of material handling, manual mechanical handling ratio, principles of material handling, analysis of material handling problem, classification of material handling system, salient features and application of general purpose material handling equipment, material handling in stores and warehouses, automation in part handling and industrial robots, optimum allocation of material handling equipment.

**Module - V**

**Automated material handling system:** Concept of AGVs, ALRS and methods to minimize cost of material handling, safety in material handling, evaluation of material handling process, design procedure of cranes, lifts.

**TEXT & REFERENCE BOOKS:-**

1. Practical plant layout - Muther
2. Plant layout and design - James More
3. Manufacturing Management: A Quantitative approach - Robert Aolsem
4. Productions and Operation Management - Lockyer.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech VI Sem.	IP06TPE33	Maintenance & Reliability Engineering	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To enable the student to understand the principles, functions and practices adopted in industry for the successful management of maintenance activities.
- To provide the concept of various types of maintenance system used in industries.
- To impart knowledge on reasons for failure and the corrective and preventive measure adopted to reduce them.
- To make the students to be familiar with the concept of reliability engineering.
- To make the students to understand the various maintenance and logistics means or the execution of various services.
- To impart knowledge on creating various tools for maintainability of mechanical systems.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1:** Application of concepts of the course leads to the optimization of equipment, procedures, and departmental budgets to achieve better maintainability, reliability and availability of equipment.

**Module - I**

**Concept of reliability:** Objectives, applications, area of use, use of reliability in industry, reliability functions, mean time between failures, hazard rate function, bath tub curve, conditional reliability, probability density function, failure rate, failure density, hazard rate, uncertainty measures.

**Module - II**

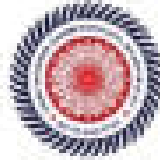
**Constant and time dependent failure models:** Exponential, Weibull, normal and lognormal distributions, discrete distribution, binomial distribution, Poisson distribution.

**Reliability of systems:** Series, parallel, mixed connected systems, K-out –of –M system concept of redundancy, objectives, applications, redundant standby systems, system structure functions, minimal cuts and minimal paths, common mode failures, three state devices.

**Module – III**

**Determination of reliability (state dependent systems):** Markov analysis, load sharing system, standby systems, degraded systems.





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**Failure analysis:** Introduction to failure mode and effect analysis, FMEA and FMECA, criticality analysis, fault tree diagram, event tree.

**Availability:** Concept and definitions, types of availability model, system availability.

**Module - IV**

**Introduction:** Objectives and policies of maintenance, maintainability terms and definitions, maintainability organization functions and tasks, estimation of maintenance cost.

**Types of maintenance:** Breakdown, predictive, replacement, on-line, off-line, preventive maintenance, reconditioning and correction maintenance, preventive maintenances w/a repair, reliability centered maintenance, condition-based maintenance, principals and level of CBM.

**Module - V**

**Total productive maintenance:** Goals objective benefits of TPM, component of TPM, calculation of OEE, training for maintenance personal, objective and level of training, types of training methodology, evaluation of maintenance department.

**TEXT & REFERENCE BOOKS:-**

1. Principles of Planned Maintenance – R. H Clifton, McGraw Hill Publications.
2. An introduction to Reliability and Maintainability Engineering – C.E Ebling, Tata McGraw Hill.
3. Reliability Engineering - L. S Srinath, Affiliated East-West Press Limited, New Delhi.
4. Engineering Maintainability – B. S Dhillon Prentice Hall of India, New Delhi.
5. Maintenance and spare parts management - P. Gopalkrishnan, PHI.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-I	CI-II			
B.Tech VI Sem	IP06IPE41	Automobile Engineering	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To provide the knowledge of basic structure of an automobile.
- To provide the knowledge of transmission system and its various elements.
- To provide the knowledge of clutches and suspension system.
- To provide the knowledge of braking system.
- To provide the knowledge of steering system and engine emissions.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Graduates will gain a strong foundation in core automobile engineering, both in theoretical and applied concepts.
- CO2: Acquire knowledge and hands-on competence in the design and development of automobile.
- CO3: Graduates will develop an ability to identify and solve automobile engineering maintenance problems.

**COURSE CONTENT:**

**Module - I**

**Introduction of an automobile:** Component and basic structure of automobile, classification, difference between automobile and automotive, the chassis construction & classification, defect in frames, frameless construction & specifications. Wheel and tyres: Types of wheel, wheel dimension, desirable tyre properties, types of tyres, tyre material, tyre dimension, factors affecting tyre life.

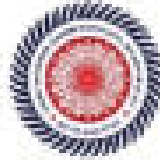
**Module - II**

**Transmission system:** Function of transmission types, sliding mesh gear box, constant mesh gear box, synchro mesh gear box, torque converter, propeller shaft, universal joint, hook joint, final drive, differential, performance of gear box.

**Module - III**

**Clutches:** Requirement, function & type of clutch, dry friction clutch, wet friction clutch, clutch plate, single plate & multiple plate clutch, centrifugal clutch and fluid fly wheel.

**Suspension system function and requirement, leaf spring, torsion bar, telescopic shock absorber.**



**Module - IV**

**Brakes:** Function and requirement, brake efficiency, wheel skidding, types of brake, electrical, mechanical and hydraulic & pneumatic brakes, master cylinder, wheel cylinder, self-actuating brakes, brake drum, brake liners, brake shoe, trouble shooting.

**Module - V**

**Front axle and suspension wheel alignment purpose:** Factor of front wheel alignment, steering geometry, correct steering angle, steering mechanism, under steer and over steer, steering gear, power steering, reversibility of steering gear, steering gear ratio, calculation of turning radius.

**Engine emission:** Emission standard of vehicle in India, Euro norms, emission, testing. Principle of multipoint fuel injection (MPFI), component of MPFI, different senses of MPFI system, vehicle air conditioning.

**TEXT & REFERENCE BOOKS:**

1. Automobile Engineering - Kripal Singh Vol. I, II.
2. Automobile Mechanics - Joseph Bester.
3. Automobile Engineering - N.K. Giri
4. Automobile Engineering - Srinivasan T.M.H.
5. Automobile Engineering - K.K. Jain, R.B. Ashara T.M.H.
6. Automobile Engineering - R.B. Gupta Tech India Publication Series.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech VI Sem.	IP061PE42	Power Plant Engineering	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. To provide the knowledge related to various sources of energy and steam power plant.
2. To provide the knowledge related to solar power plants and solar power plant.
3. To provide the knowledge related to nuclear power station.
4. To provide the knowledge related to geothermal power plant, wind energy and bio gas plant.
5. To provide the knowledge related to direct energy conversion systems.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Demonstrate a basic understanding of various types of power plants.
- CO2: Acquire knowledge and hands-on competence in the design and development of mechanical systems associated with power plants.
- CO3: Compare different energy resources and choose the most appropriate based on local conditions.
- CO4: Perform simple techno-economical assessments of energy resources.
- CO5: Design power plant that meet specific energy demands, which are economically feasible and have a minimal impact on the environment.

**COURSE CONTENT:**

**Module - I**

**Sources of energy:** Present power position in India, non-conventional energy and their application, steam power plant, high-pressure boilers and their classification and working, boiler accessories and mountings, condenser and their types.

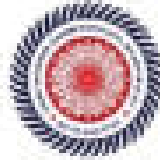
**Module - II**

**Solar Energy:** Solar Insolation calculation, flat plates and concentrating collectors for liquid and gases, construction, collector area calculation, heat removal factor, efficiency.

**Solar System:** Power plants, low, medium and high temperature plants, solar dryers, solar cookers, solar refrigeration systems, solar panel.

**Module - III**

**Nuclear Energy:** Introduction to nuclear engineering, release of energy by nuclear reaction, chain reaction, moderation, components of nuclear reactor, types of reactor, pressured water reactor, CANDU reactor, gas cooled reactor, liquid metal cooled reactor, breeder reactor, nuclear materials.



**Module - IV**

**Geothermal power plant, Wind energy:** Sources of geothermal energy and its types, type of rotors, horizontal axis and vertical axis systems, system design and site selection blade material, wind power scenario in India.

**Bio Gas Plant:** Types, parameters affecting plant performance, plant design.

**Module - V**

**Direct Energy Conversions:** Fuel cells, thermo-electric, thermo ionic and MHD systems (magneto hydrodynamic system). Economic analysis of power plant tariffs.

**TEXT & REFERENCE BOOKS:**

1. Power Plant Engineering - Dandekar & Arora, Dhanpat Rai Publication.
2. Solar energy - S.P. Sukhatme, TMH Publication.
3. Solar Energy Thermal Processes - Duffie and Beckman, John Wiley.
4. Power plant Engineering - P.K. Nag, TMH Publication.
5. Power Plant Engineering - Waki, TMH.
6. Non-Conventional Energy Sources - B.H. Khan, TMH Publication.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech VI Sem.	IP06TPE43	Heat & Mass Transfer	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To provide the basic principles of heat transfer due to conduction, convection and radiation.
- To provide the knowledge of fin design to enhance the heat transfer in real time situation.
- To provide the fundamentals of convection process and distinguish between natural and forced convection.
- To design novel heat exchangers for domestic and industrial use.
- To provide the knowledge radiation heat transfer and the principles of mass transfer.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Classify and differentiate between various modes of heat transfer.
- CO2: Design an extended surface for enhancing heat transfer for any device/equipment.
- CO3: Calculate heat transfer through any substance for both steady and unsteady state conditions.
- CO4: Identify the type of convection process and calculate heat transfer in any real time given situation.
- CO5: Design an improved heat exchanger to maximize the heat transfer efficiently.
- CO6: Explain the radiation heat transfer phenomenon and apply the knowledge to design a new engineering device.

**COURSE CONTENT:**

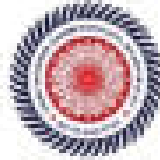
**Module - I**

**Introduction:** Various modes of heat transfer, Fourier's, Newton's and Stefan Boltzmann's law, combined modes of heat transfer, thermal diffusivity, overall heat transfer coefficient.

**Conduction:** Thermal conductivity of solids, liquids and gases, factors in influencing conductivity measurement, general differential equation of conduction, one dimensional steady state conduction, linear heat flow through a plane and composite wall, tube and sphere, critical thickness of insulation, conduction with heat generation in flat and cylinders.

**Module - II**

**Fins:** Conduction convection system, extended surfaces rectangular, triangular circumferential and pin fin, general conduction analysis, fins of uniform cross section area, heat dissipated by a fin, effectiveness and efficiency of fin.



**Transient (Unsteady state) heat conduction:** Transient conduction in solids with infinite thermal conductivity, Transient conduction in solids with finite conduction and convective resistance.

**Module - III**

**Forced Convection:** Physical mechanism of forced convection, dimensional analysis for forced convection, velocity and thermal boundary layer, flow over plates, flow across cylinders and flow in tube, Reynolds analogy.

**Natural Convection:** Physical mechanism of natural convection, dimensional analysis of natural convection, empirical relationship for natural convection.

**Module - IV**

**Boiling and Condensation:** Boiling heat transfer, pool boiling, condensation heat transfer, film condensation.

**Heat Exchangers:** Different type of heat exchanger, determination of heat exchanger performance, heat exchanger transfer Module, analysis restricted to parallel and counter flow heat exchangers (LMTD and NTU method).

**Module V**

**Thermal Radiation:** Introduction, absorption and reflection of radiant energy, emission, radiosity and irradiation, black and non-black bodies, Kirchhoff's law, intensity of radiation, radiation exchange between black surface, geometric configuration factors.

**Introduction to Mass Transfer:** Mass transfer processes: classification, concentrations, velocities and fluxes, molecular diffusion, eddy diffusion, convective mass transfer.

**TEXT & REFERENCE BOOKS:**

1. Heat transfer -S.P. Sukhatme, TMH.
2. Heat & Mass Transfer- P.K Nag, TMH Publications.
3. Fundamentals of Heat and Mass Transfer - Frank P. Incropera, David P. Dewitt, Wiley.
4. Heat & Mass Transfer - Arora and Domkundwar, Dhargat Rai Publications.
5. Heat Transfer - C.P. Arora, TMH.
6. Heat & Mass Transfer - R.C. Sachdeva, New Age Publications.
7. Heat Transfer - J.P. Holman, TMH.
8. Heat Transfer - A Practical Approach- Yunus A. Cengel, TMH Publications.
9. Heat & Mass Transfer Book - C P Kothandaraman S Subramanyam, New Age International Publishers.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CI-I	CI-II			
B.Tech VI Sem	IP0610E11	Enterprise Resource Planning	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

- To provide and gain insight into process views of organizations and tools and techniques used to model both as-is and to-be models.
- Apply the process modeling techniques in one or more modelling environments.
- Summarize basic concepts, tools and techniques of enterprise resource planning (ERP).
- Describe the key implementation issues of ERP.
- Reorganize the current and future trends in ERP.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Capable to apply key technical terminology in enterprise information systems as they apply in different ERP products and development methods.
- CO2: Understand key differences between the major ERP applications (such as SAP/R3).
- CO3: Analyze a current architecture and perform an effective gap analysis before an ERP implementation.
- CO4: Be able to map enterprise architectural resources to a contemporary Enterprise Architecture mapping tool.

**COURSE CONTENT:**

**Module – I**

**Introduction to Enterprise resource planning:** Evolution of ERP, MRP, MRP-II, e-ERP, generic business model with reference to ERP, structure of ERP. Two tier architecture client, server, three tier architecture, repository, RDBMS, operating systems, generic model of ERP system - design tree node structure, design of **role/activity diagrams, benchmarking, types of benchmarking, process of benchmarking.**

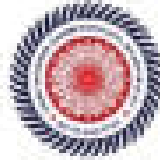
**Module – II**

**Introduction to Business Process Re-engineering:** Procedure of BPR, principle of BPR, process improvement, process redesign.

**Module – III**

**Analysis of risk and uncertainty:** Various approaches for risk evaluation. **Introduction: supply chain management and ERP, understanding the supply chain with case examples, supply chain performance**





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with measures, achieving strategic fit and scope, supply chain drivers, supply chain obstacles, ERP vs SCM, benefits of supply chain improvement, introduction of logistics types of logistics, types of logistics, benefits of logistics.

**Module – IV**

**Integrated SAP model:** Integrated data, master data, transactional data, integrated processes, evolution electronic data interchange (EDI), use of EDI, and benefits of EDI, selection of ERP, introduction opportunities and problems in ERP selection, approach to ERP.

**Module – V**

**Origins of SAP:** SAP's markets, SAP architecture and integration, SAP business structure, customization of SAP, SAP R/T material management, sales and distribution, production, plant maintenance, quality management, methodology for ERP implementation, implementation phases, implementation of life cycle implementation failure

**TEXT & REFERENCE BOOKS:-**

1. Enterprise Resource Planning: Theory and practice - V. Rajni, PHI Publication.
2. Enterprise Resource Planning: Concepts and practice - V.K. Garg, TMH Publication.
3. Enterprise Resource Planning - Alexis Leon, McGraw-Hill Publication.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME				CREDITS
			L	T	P	INTERNAL ASSESSMENT		ESE	SUB-TOTAL	
						CT-I	CT-II			
B.Tech VI Sem.	IP06TOE12	Management Information System	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. Describe the major technological, organizational, behavioral and ethical issues facing today's information systems professional.
2. Retain currency in the face of rapid technological change by reading and understanding technical literature.
3. Critically and comparatively evaluate technical descriptions of computer hardware and software products.

**COURSE OUTCOME:**

After completion of the course, the students will be able to

- CO1: Summarize the foundation for design and analysis of supply chains and synthesize advanced and specialized concepts, principles and models for operational and strategic improvement.
- CO2: Analytically examine the supply chain of organizations and measure performance improvement.
- CO3: Summarize basic concepts, tools and techniques of enterprise resource planning.

**COURSE CONTENT:**

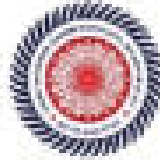
**Module - I**

Organization & types, decision making, cost & value of information, introduction to information in business, types of information system, need, importance, scope and characteristics of information system, component of information system, developing information system, MIS concept evaluation and characteristics structure of MIS, MIS v/s data processing, MIS and DSS.

**Module - II**

Solving business problems with information system, concept of balanced MIS, effectiveness & efficiency criteria, tool and techniques of MIS- dataflow diagram, flow chart etc.

**Data base technology:** Introduction, data base and enterprise management, data independence data base approaches, data base architecture, data models, DBMS SQL, and working, 4GL, data administration.



**Module - III**

Business application of information technology, electronic commerce internet, intranet, extranet & enterprise solutions, information system for business operations, **information system for managerial decision support, information system for strategic advantage.**

**Module - IV**

Managing information technology, enterprise & global management, security & ethical challenges, planning & implementing change reports, various types of MIS reports, GUI & other presentation tools.

**Module - V**

Advanced concepts in information system, enterprise resource planning: introduction, various Modules like human resources, finance, accounting, production & logistics. Supply chain management, CRM, procurement, management system object oriented modeling case studies.

**TEXT & REFERENCE BOOKS:**

1. Introduction to Information System - O.Brian, TMH.
2. Management Information System - Rahnul De, Wiley.
3. Management Information System - Loudon and Loudon, PHI.
4. Information System Analysis & Design - Bansa, TMH.
5. Management Information System - Jawadegar, TMH.
6. Information System for Modern Management - Merdick, PHI.
7. Management Information System - Sadagopan, PHI.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS	
			L	T	P	INTERNAL ASSESSMENT		ESE		SUB-TOTAL
						CT-I	CT-II			
B.Tech VI Sem.	IP06TOE13	Six Sigma and DOE	3	-	-	15	15	70	100	3

**COURSE OBJECTIVES:**

1. Improve the customer's satisfactions and quality of product and services.
2. Reduce the process cycle time and cost saving and developing staff skills.
3. Understanding the issue and principle of design of an experiment.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: Explain the practical implications of Design of experiments.
- CO2: Adopt ANOVA techniques to identify sufficient factors.
- CO3: Apply Taguchi techniques to conduct experiments in research work.
- CO4: Execute various phases of Six Sigma for real time projects.

**COURSE CONTENT:**

**Module - I**

**Quality perception:** Quality in manufacturing, quality in service sector, differences between conventional and six sigma concept of quality.

**Probability distribution:** Normal, binomial, poisson distribution.

**Basics of Six Sigma:** Concept of six sigma, defects, DPMO, DPU, attacks on X's, customer focus, six sigma for manufacturing, six sigma for service, Z score, understanding six sigma organization, leadership council, project sponsors and champions, master black belt, black belt, green belts.

**Module - II**

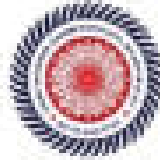
**Methodology of Six Sigma:** DMAIC, DFSS, models of implementation of six sigma, selection of six sigma projects, introduction to software for six sigma, understanding minitab, and graphical analysis of minitab plots.

**Module - III**

**Six Sigma tools:** Project charter, process mapping, measurement system analysis, hypothesis testing, quality function deployment, failure mode effect analysis.

**Module - IV**

**Design of experiments:** Applications of experimental design, basic principles, design guidelines, statistical design and problems, experimental design, statistical analysis of data, loss function and its calculations.



**Module - V**

**Comparative experiments:** Statistical concepts, sampling and sampling distributions, inferences about the differences in means, randomized design and inference about differences in means paired comparison design, inferences about the variances of normal distributions, experiment with single factor; the analysis of variance (ANOVA), analysis of fixed effects models, model adequacy checking, practical interpretation of results, sample computer output, determining the sample size, discovering the dispersion effect, the regression approach to the ANOVA, and non parametric method in the ANOVA.

**TEXT & REFERENCE BOOKS:**

1. Learn Six Sigma Using Sigma XL and Minitab - Issa Boss, Barbara Lawton, 1/e, Tata Mc Graw-Hill, 2010.
2. Design of Experiments - Phillip Ross PHI.
3. What is Six Sigma, 1/e - P. Pande & L. Holpp, Tata McGraw-Hill.
4. The Six Sigma Way, 1/e - P. Pande, Tata McGraw-Hill.
5. What is Design for Six Sigma 1/e - R. Cavanagh, R. Neuman, P. Pande, Tata McGraw- Hill.
6. Six Sigma - K.K. Bhole Mc-Graw Hill.
7. Design and Analysis of Experiments - D.C. Montgomery, 8th Edition, John Wiley.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech VI Sem.	IP06PPC06	Measurement & Metrology Lab	-	-	2	30	20	50	1

**COURSE OBJECTIVES:**

1. Identify and classify different measuring tools related to experiments.
2. Identify, define and explain accuracy, precision and some additional terminology.
3. Conduct, analyze, interpret and present measurement data from measurements experiments.
4. Identify sources of variability, error and uncertainties.
5. Demonstrate excellent laboratory skills and techniques including the proper use of relevant instruments and related technology.
6. Enhance the ability to apply knowledge of mathematics, statics, physics and engineering sciences.

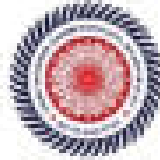
**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1:** Student will become familiar with the different instruments that are available for linear, angular, roundness and roughness measurements they will be able to select and use the appropriate measuring instrument according to a specific requirement (in terms of accuracy, etc).

**LIST OF EXPERIMENTS:**

1. To measure pressure using Bourdon pressure gauge.
2. To calibrate pressure gauge using Dead weight pressure gauge tester.
3. To measure temperature using thermometer.
4. To measure flow rate using Rota meter.
5. To measure angle using Angular sensor.
6. To measure torque using Torque transducer.
7. To measure pressure using pressure transducer.
8. To measure temperature by thermocouple.
9. Measurements of lengths, heights, diameter by Vernier Calipers, Vernier height gauge, Micrometers.
10. Measurement of various angles using Bevel protractor, Sine bar & Combination set.
11. Calibration of Vernier caliper, Micrometer, Height gauge, Depth micrometer using slip.



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Course Name & Semester	Course No.	SUBJECT	PERIODS			EVALUATION SCHEME			CREDITS
			L	T	P	INTERNAL ASSESSMENT	ESE	SUB-TOTAL	
B.Tech VI Sem.	IP06PPC07	Welding Engineering Lab	-	-	2	30	20	50	1

**COURSE OBJECTIVES:**

1. Availability of various manual and automated welding processes.
2. To provide information related to concepts, operating procedures of various welding processes.
3. To gain knowledge on practical aspects of different welding processes and apply effectively on various engineering applications.

**COURSE OUTCOMES:**

After completion of the course, the students will be able to

- CO1: To acquire the knowledge and skills of modern welding techniques.  
CO2: To develop the skills of conventional welding techniques.  
CO3: To have a practical exposure various testing methods of welding joint.

**LIST OF EXPERIMENTS:**

1. To make a Lap joint, using the given two M.S pieces by arc welding.
2. To make a corner joint, using the given two M.S pieces by arc welding.
3. To prepare a butt joint with mild steel strips using beazing technique.
4. To prepare a butt joint with mild steel strip using GMAW technique.
5. To study and observe the welding and beazing techniques through demonstration and practice (Gas, MIG, TIG, Beazing).

